

MUSTERİ:

MUSTERİ NO :

KALIP  
NO :

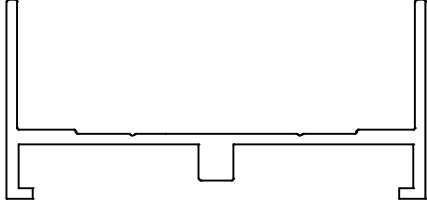
DE 1976

ÇİZİM  
NO :

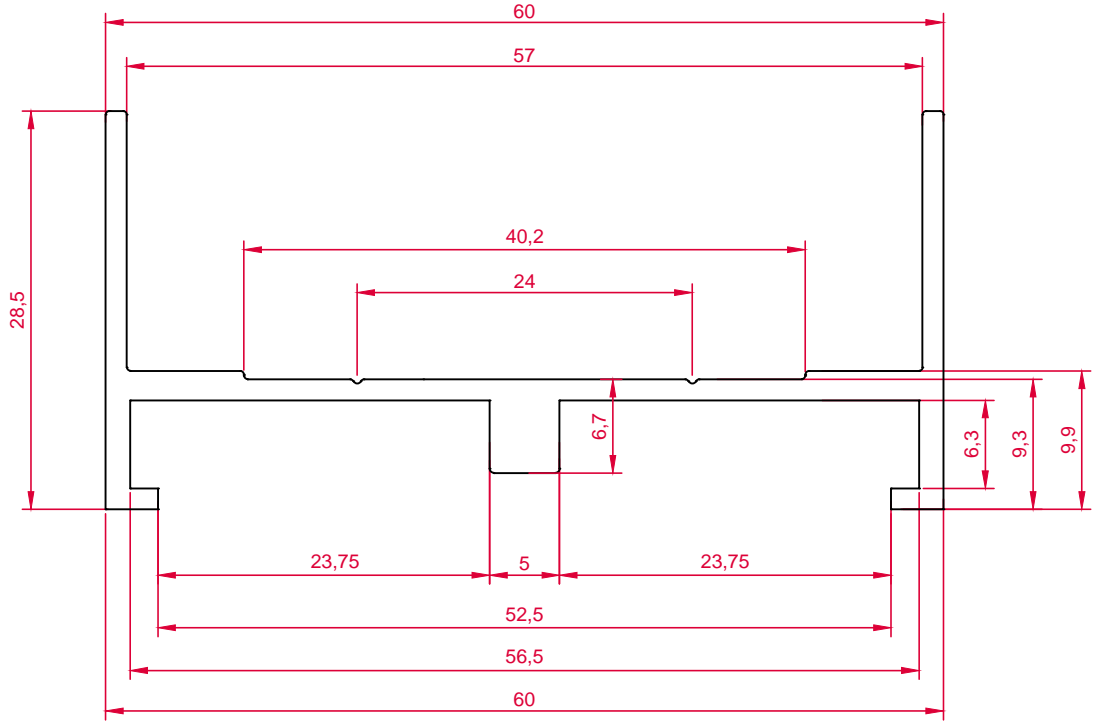
GÇ-0164

TARİH :

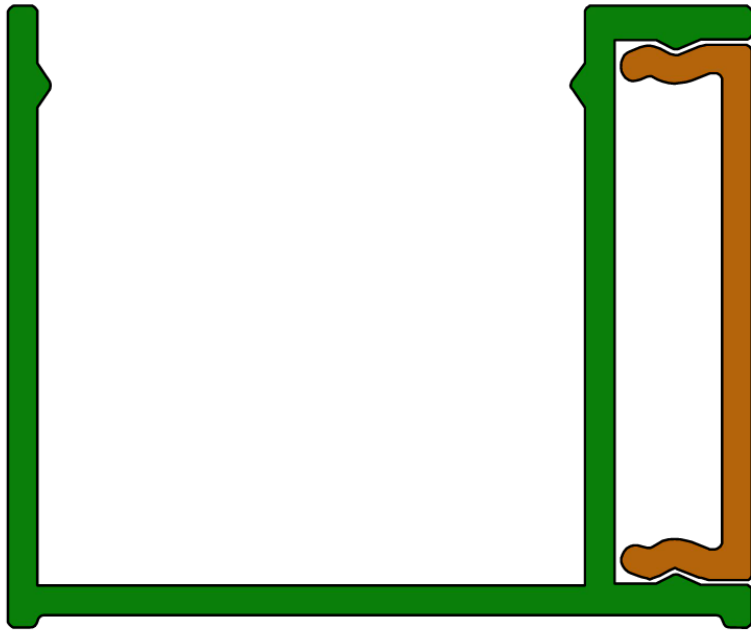
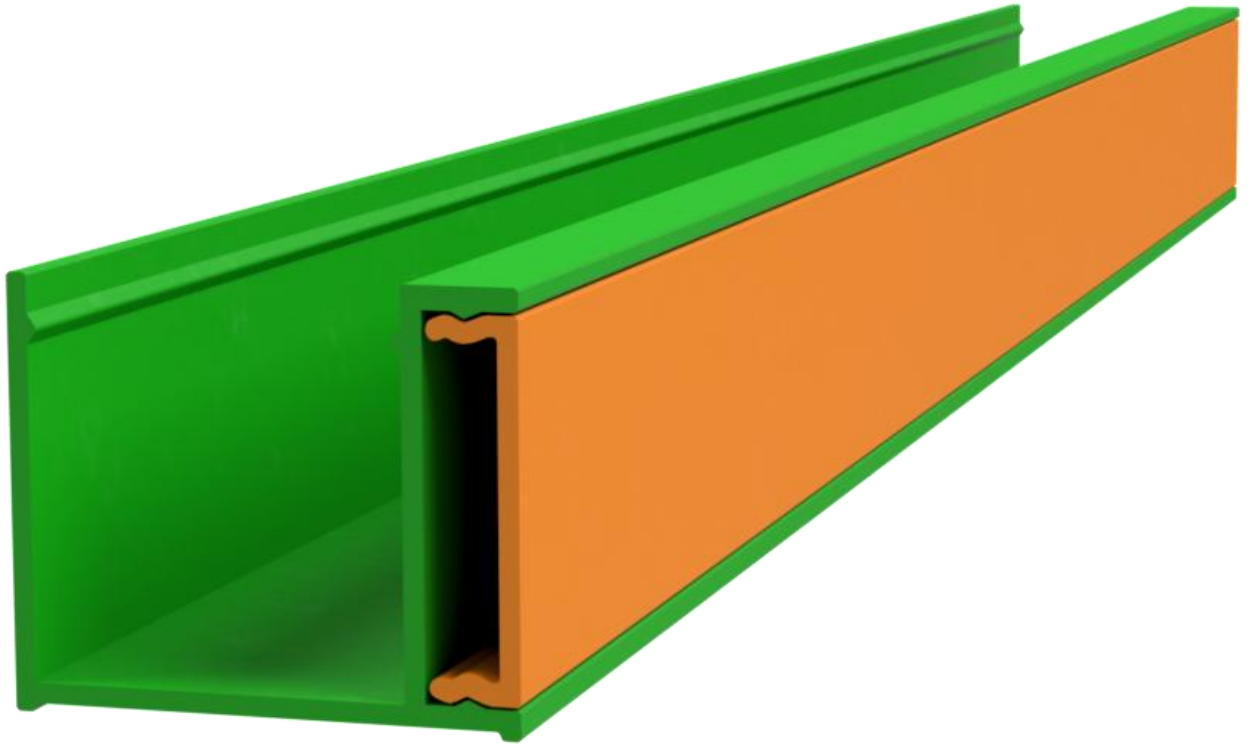
16.07.2019

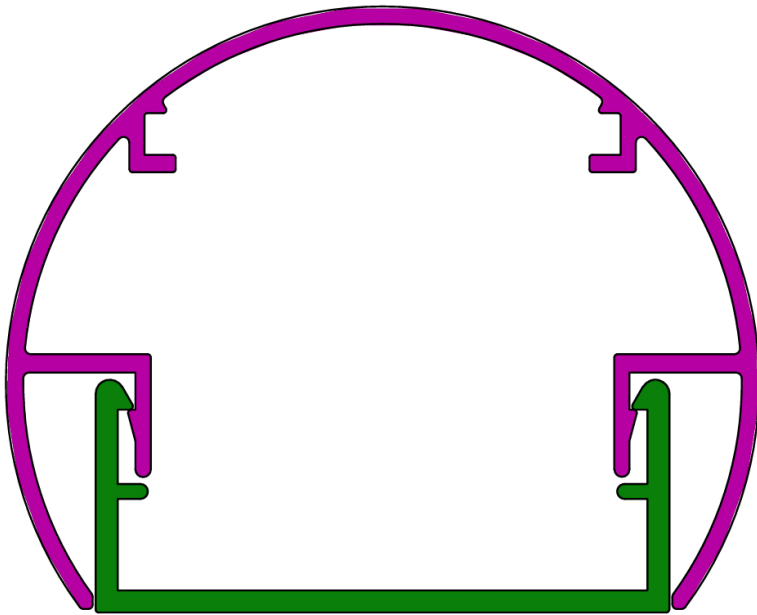
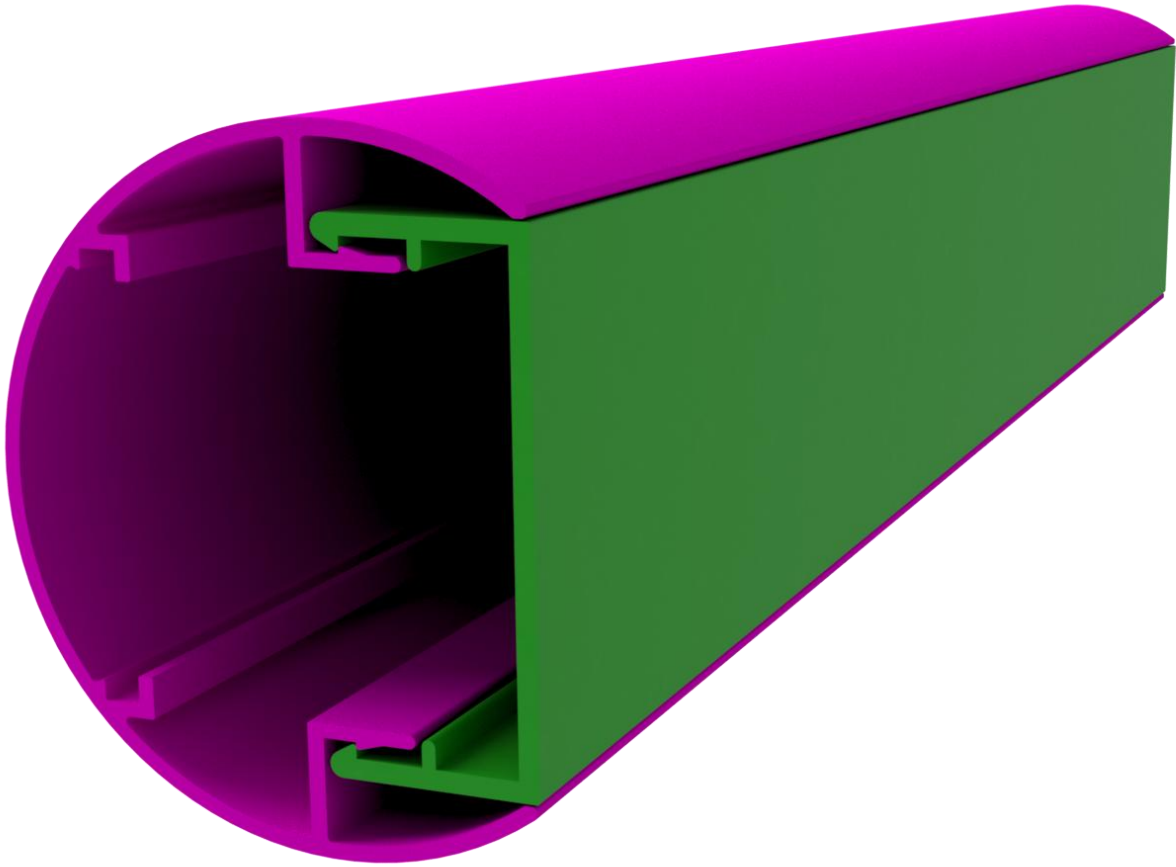


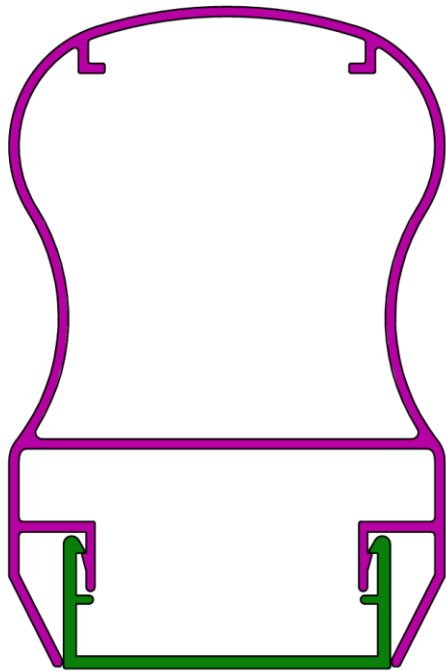
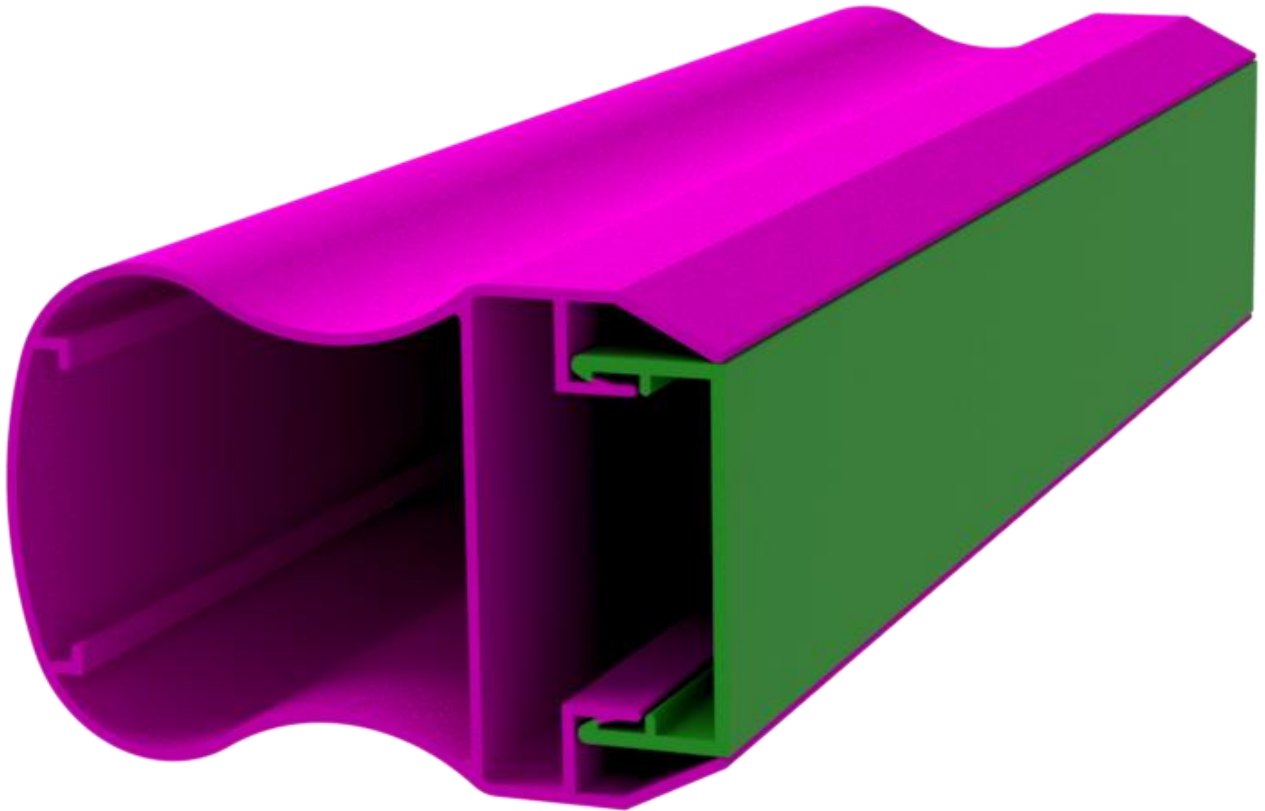
ÖLÇEK 1/1

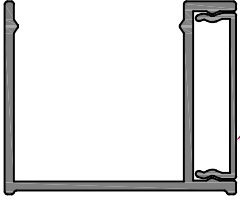


REVIZYON-2	HARF	TARİH	DEĞİŞİKLİĞİ YAPAN	REVIZYON	HARF	TARİH	DEĞİŞİKLİĞİ YAPAN
ONEMLI NOT :	BU DİZAYN MÜSTERİ TARAFINDAN TEKLİF EDİLMİŞTİR.MÜŞTERİNİN BU DİZAYNI KULLANMASI VEYA ADAPTE ETMESİ HALİNDE DOĞABİLECEK HERHANGİ BİR PATENT HAKKI VEYA BENZERİ PROBLEMLER "ABB METALALUMİNYUM SAN. VE TİC. LTD.ŞTİ." Nİ RÜCU EDİLEMEZ						
HAZNE NO	ALASIM:		OLCEK:	2/1	SORTI ADEDİ:		
ALTLIK NO	KESİT ÇEVRESİ	248	Du Ø		ÇİZEN	ERDİ BİLGİ	
BOLSTER NO	A B C	ALAN mm	216,6	PRES A	<input type="checkbox"/>	KONTROL	ORAL ÇELİK
KALIP CİNSİ	AGIRLIK (gr/m)	0,587	PRES B	<input type="checkbox"/>	ONAY		
KG	MTR	EKST. ORANI:		PRES C	<input type="checkbox"/>	MUSTERI ONAY:	
<input checked="" type="checkbox"/>	<input type="checkbox"/>		TS EN 755-9	<input type="checkbox"/>			

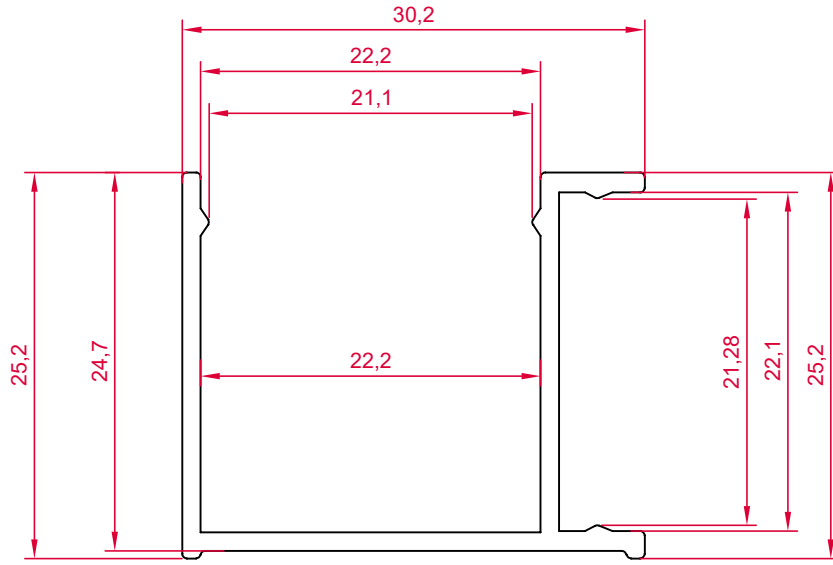








GÇ-1404 rev.



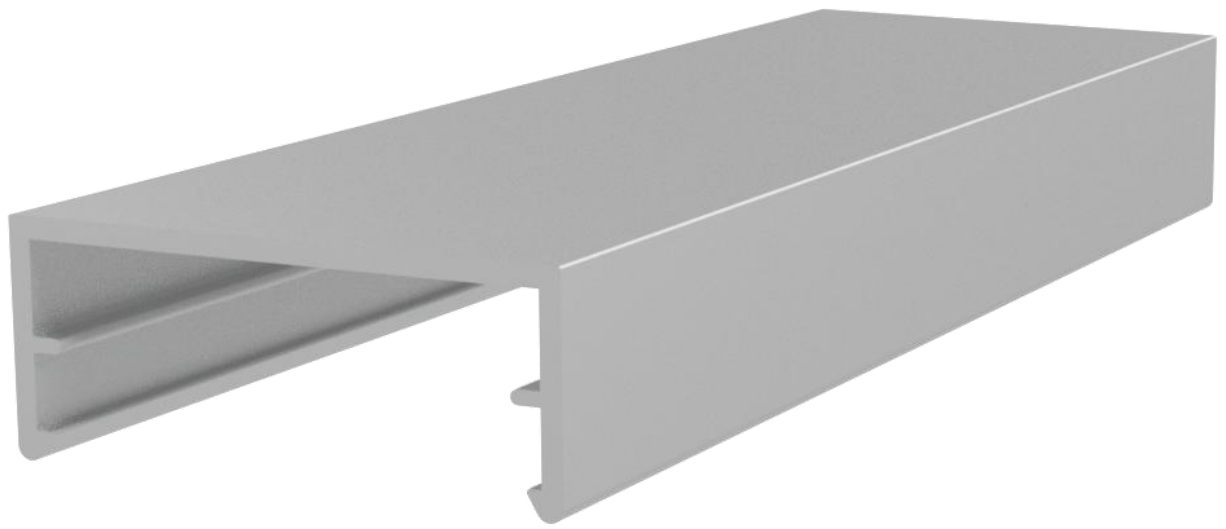
\* = Soğuma izi oluşabilir.

Görünen yüzeylerde iz oluşabilir.

Belirtilmeyen tüm köşe radüsleri 0,3mm'mir.

ÖNEMLİ NOT : BU DİZAYN MÜŞTERİ TARAFINDAN TEKLİF EDİLMİŞTİR.MÜŞTERİNİN BU DİZAYNI KULLANMASI VEYA ADAPTE ETMESİ HALİNDE DOĞABİLECEK HERHANGİ BİR PATENT HAKKI VEYA BENZERİ PROBLEMLER "ABB METALALUMİNYUM SAN. VE TİC. LTD.ŞTİ." Nİ RÜCU EDİLEMEZ

HAZNE NO		ALASIM:		OLCEK:	1/1	SORTI ADEDİ:			
ALTLIK NO		KESİT ÇEVRESİ	169	Du Ø		ÇİZEN	ERDİ BİLGİ		
BOLSTER NO	A	B	C	ALAN mm <sup>2</sup>	103,4	PRES A	<input type="checkbox"/>	KONTROL	ORAL ÇELİK
KALIP CİNSİ		AGIRLIK (kg/m)	0,280	PRES B	<input type="checkbox"/>	ONAY			
KG	MTR	EKST. ORANI:		PRES C	<input type="checkbox"/>	MUSTERI ONAY:			
<input checked="" type="checkbox"/>	<input type="checkbox"/>	TOLERANS	TS EN 755-9	PRES D	<input type="checkbox"/>				



MÜŞTERİ:

KALIP  
NO :

DE 2651

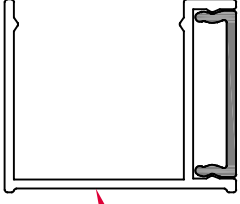
ÇİZİM  
NO :

GÇ-1404 Rev.

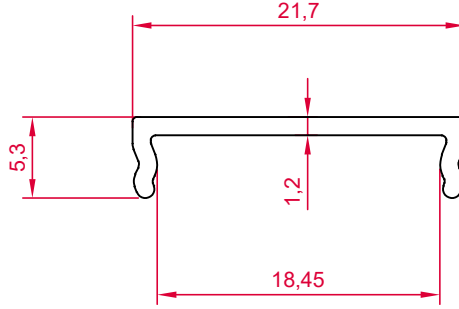
MÜŞTERİ NO :

TARİH:

28.11.2022



GÇ-1403



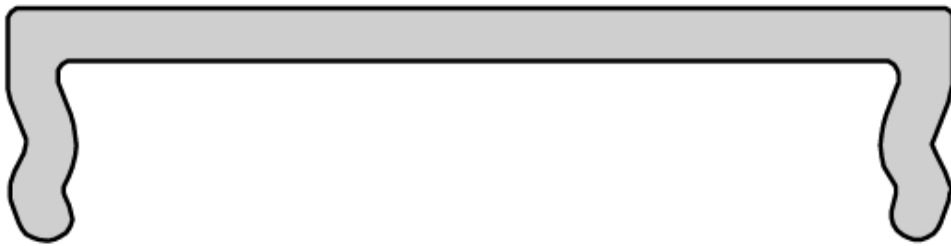
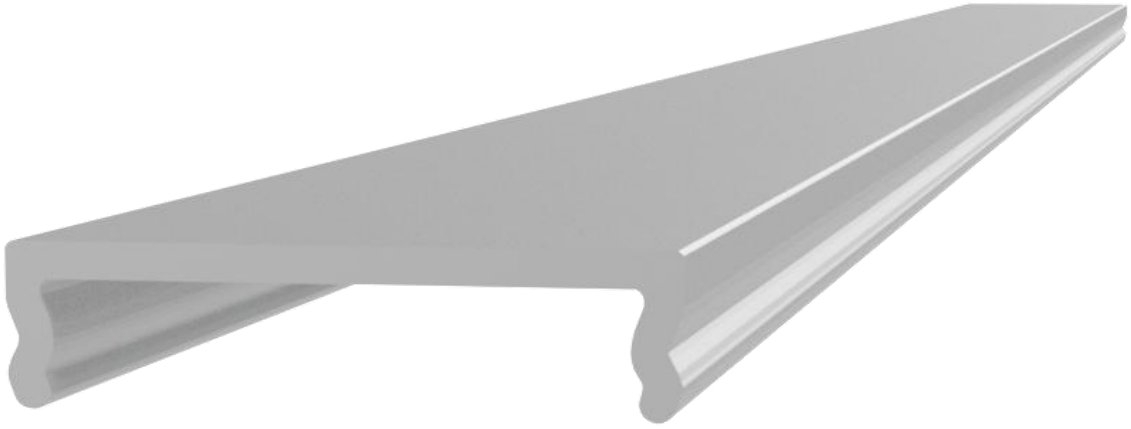
\* = Soğuma izi oluşabilir.

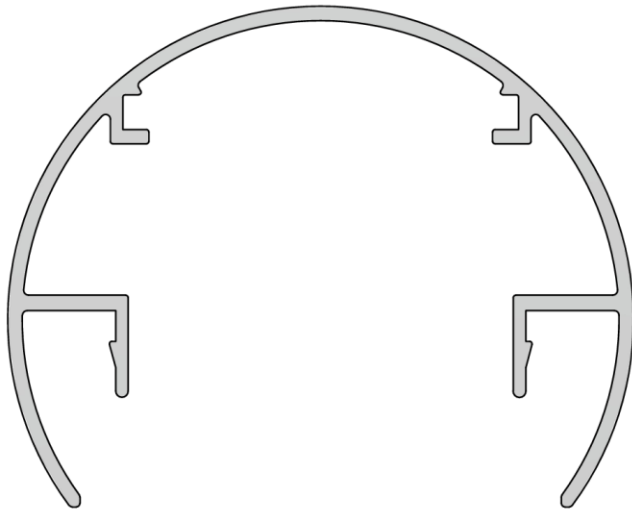
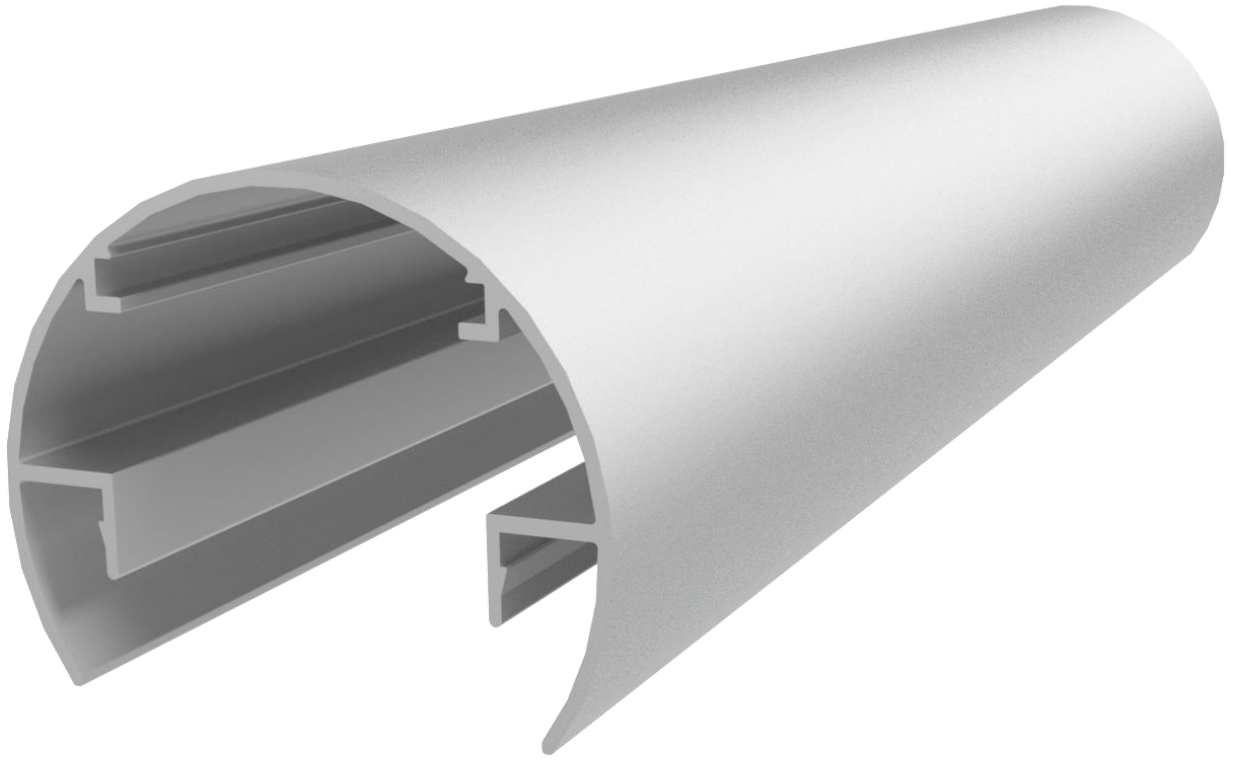
Görünen yüzeylerde iz oluşabilir.

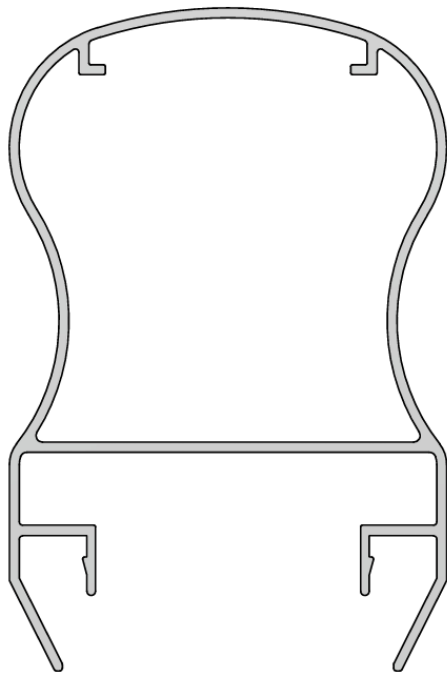
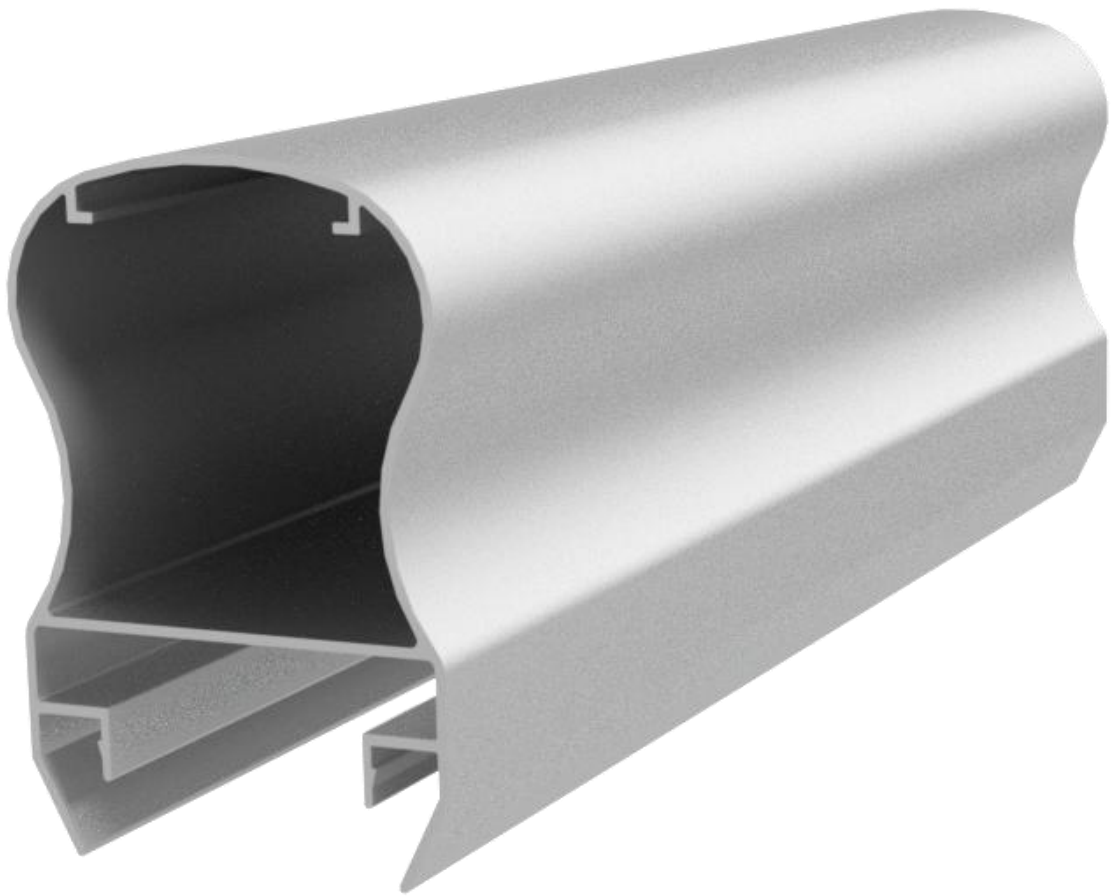
Belirtilmeyen tüm köşe radüsleri 0,3mm'mir.

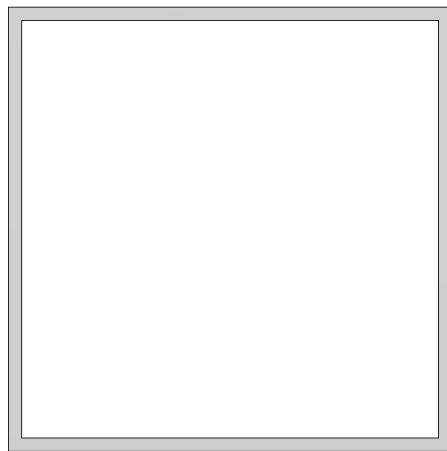
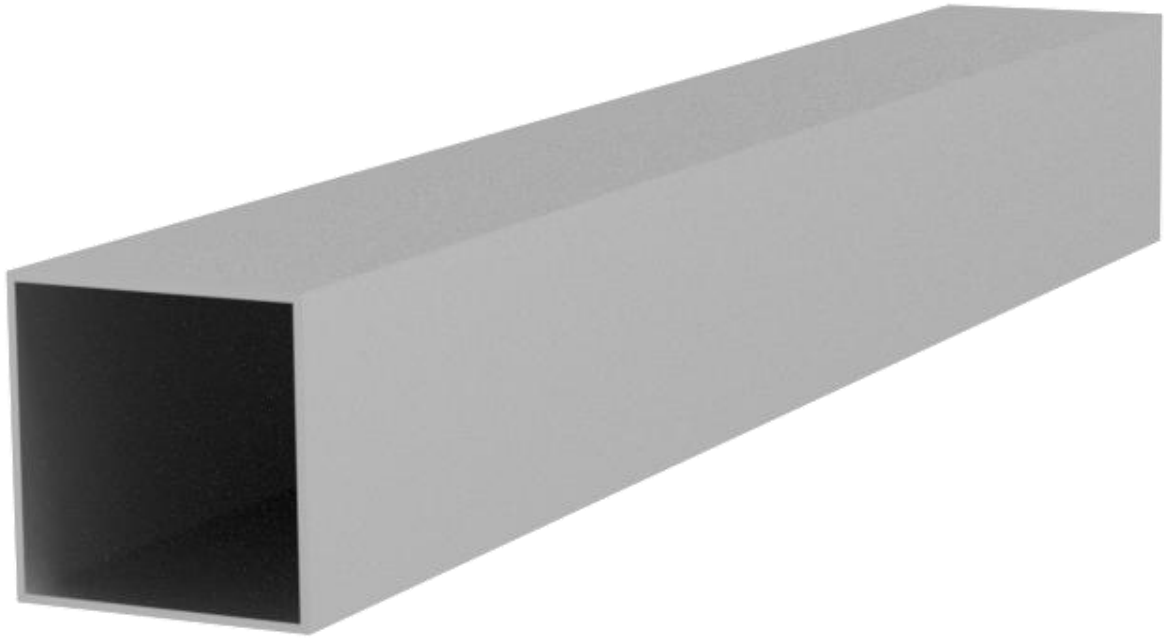
ÖNEMLİ NOT : BU DİZAYN MÜŞTERİ TARAFINDAN TEKLİF EDİLMİŞTİR.MÜŞTERİNİN BU DİZAYNI KULLANMASI VEYA ADAPTE ETMESİ HALİNDE DOĞABİLECEK HERHANGİ BİR PATENT HAKKI VEYA BENZERİ PROBLEMLER "ABB METALALUMİNYUM SAN. VE TİC. LTD.ŞTİ." Nİ RÜCU EDİLEMEZ

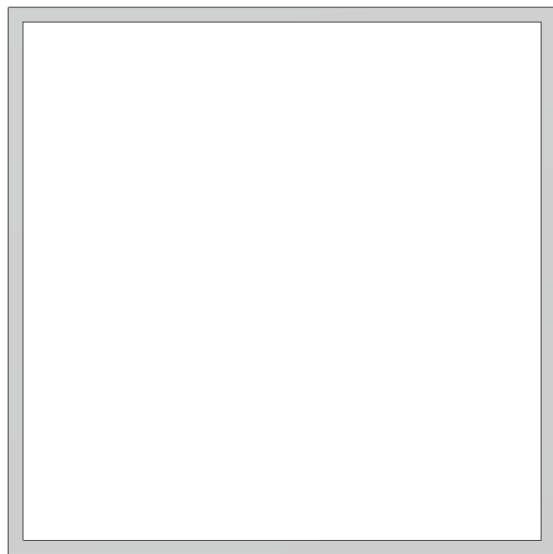
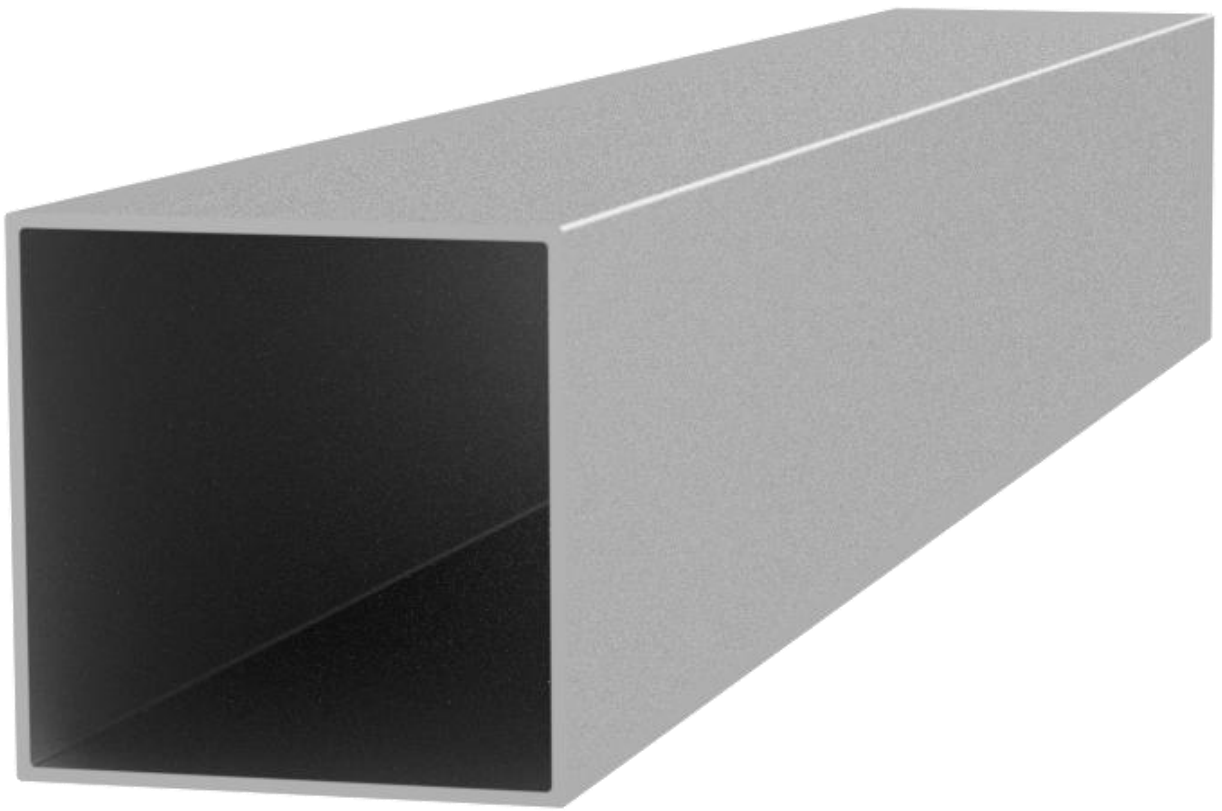
HAZNE NO		ALASIM:		OLCEK:	1/1	SORTI ADEDİ:			
ALTLIK NO		KESİT ÇEVRESİ	62	Du Ø		ÇİZEN	ERDİ BİLGİ		
BOLSTER NO	A	B	C	ALAN mm <sup>2</sup>	36	PRES A	<input type="checkbox"/>	KONTROL	ORAL ÇELİK
KALIP CİNSİ		AGIRLIK (kg/m)	0,097	PRES B	<input type="checkbox"/>	ONAY			
KG	MTR	EKST. ORANI:		PRES C	<input type="checkbox"/>	MUSTERI ONAY:			
<input checked="" type="checkbox"/>	<input type="checkbox"/>	TOLERANS	TS EN 755-9	PRES D	<input type="checkbox"/>				

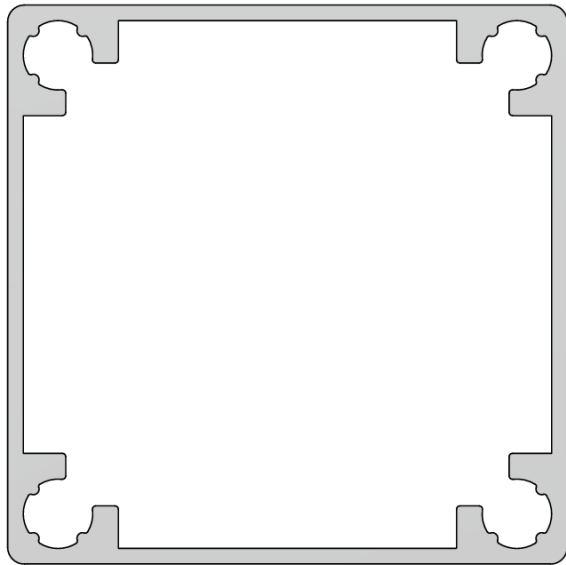
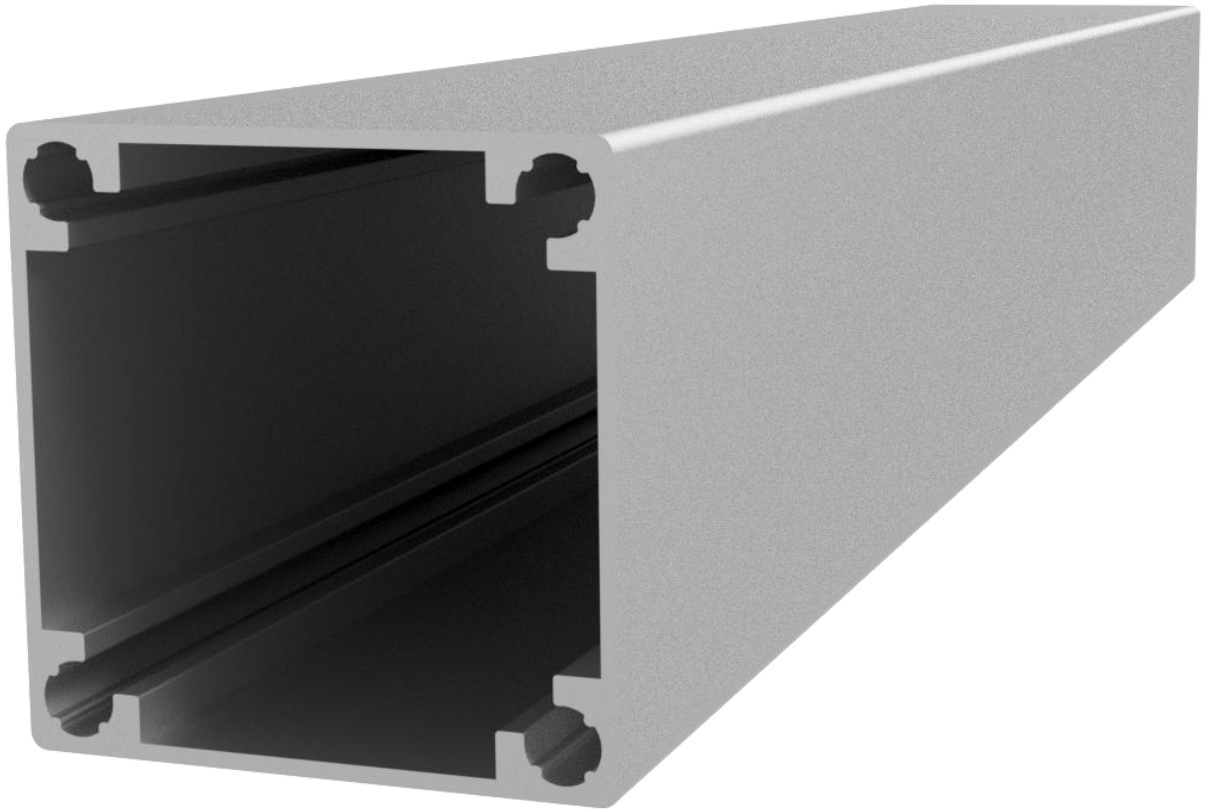


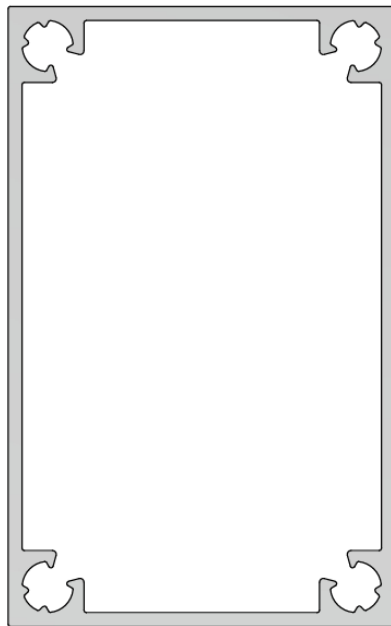
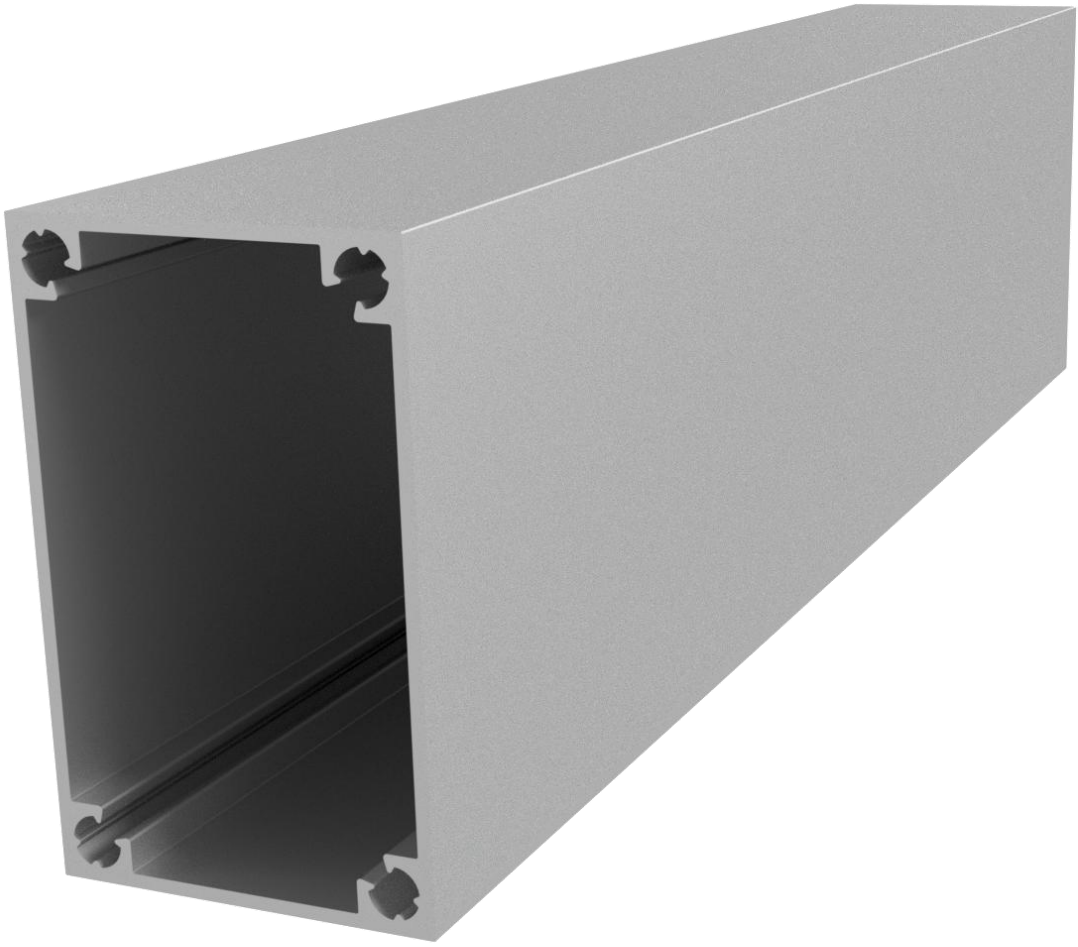


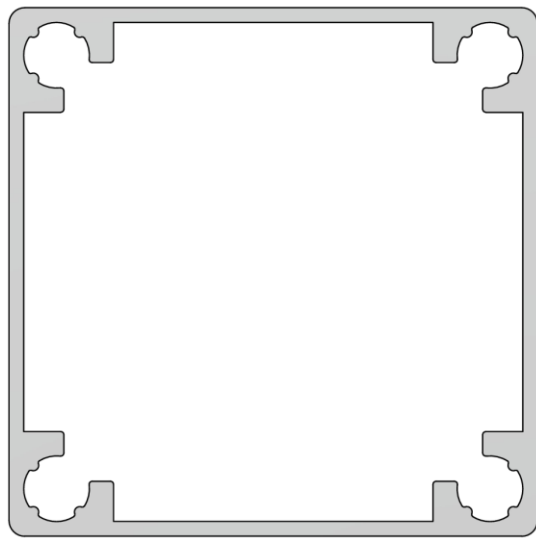
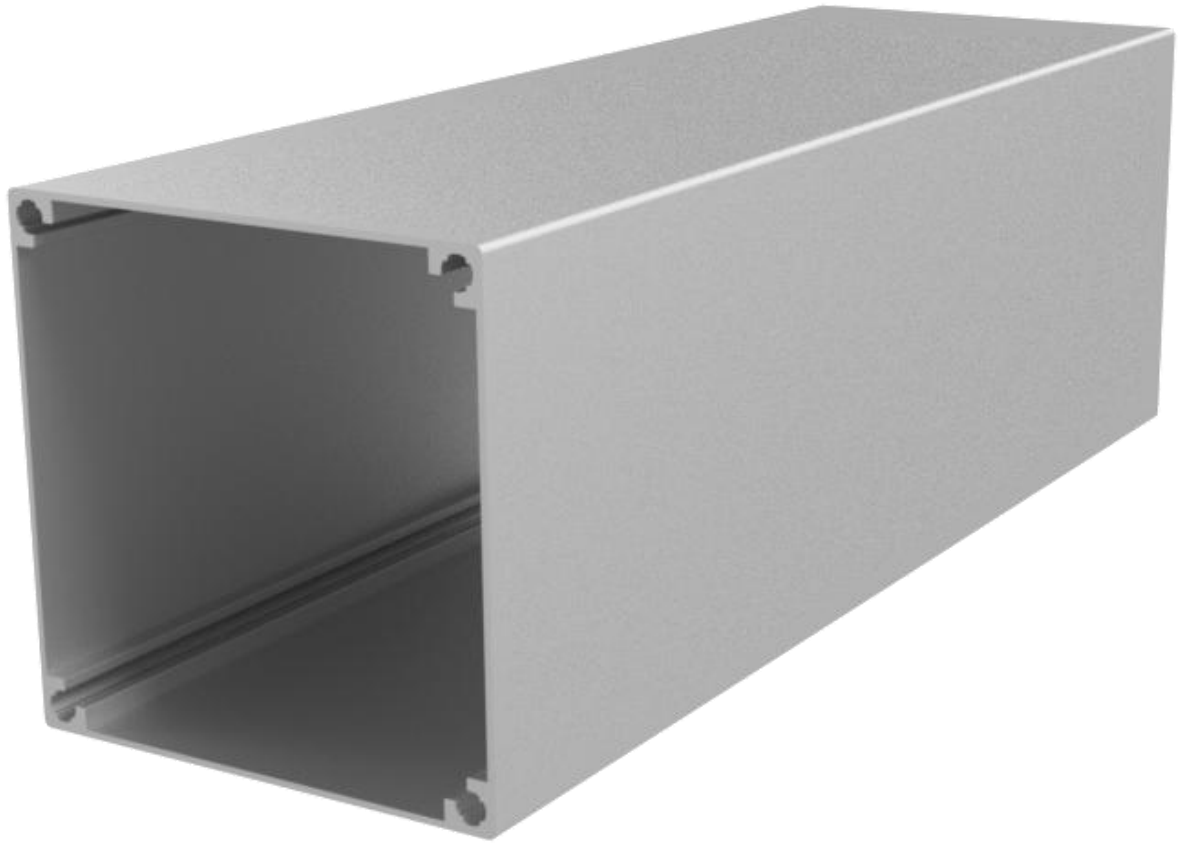


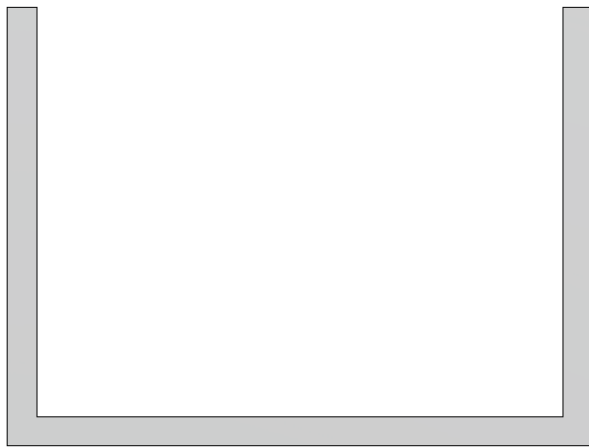


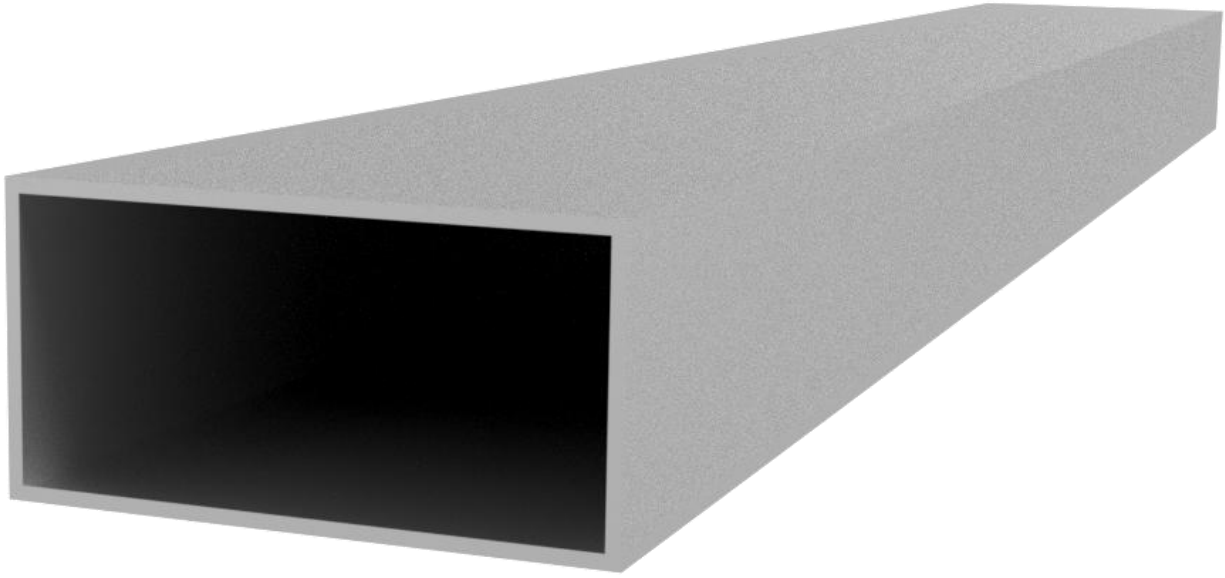


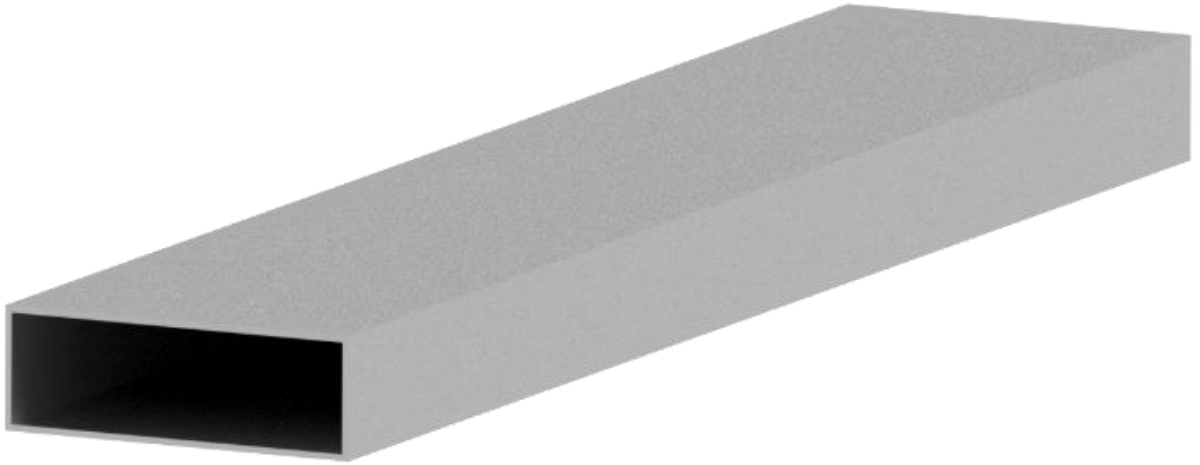


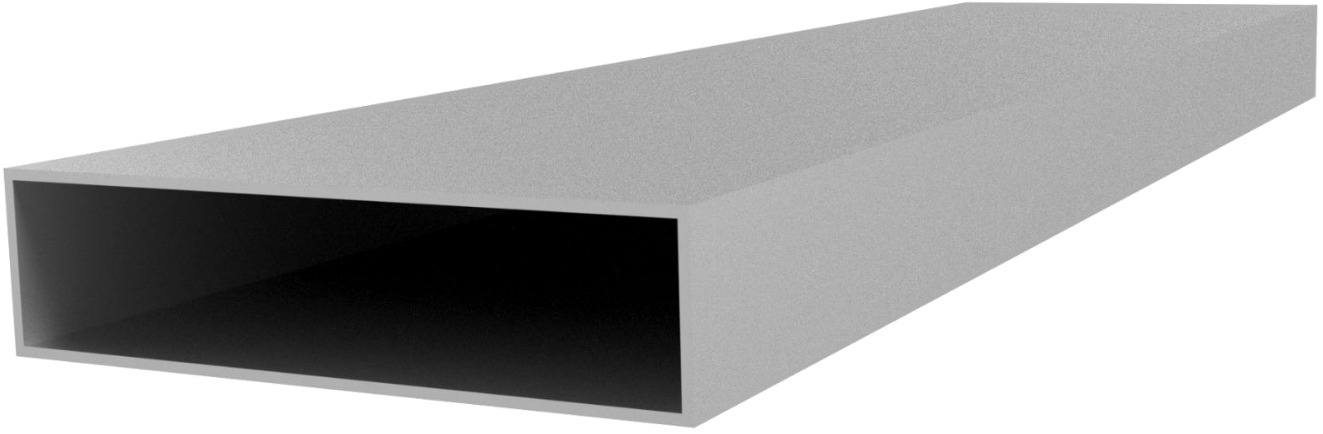


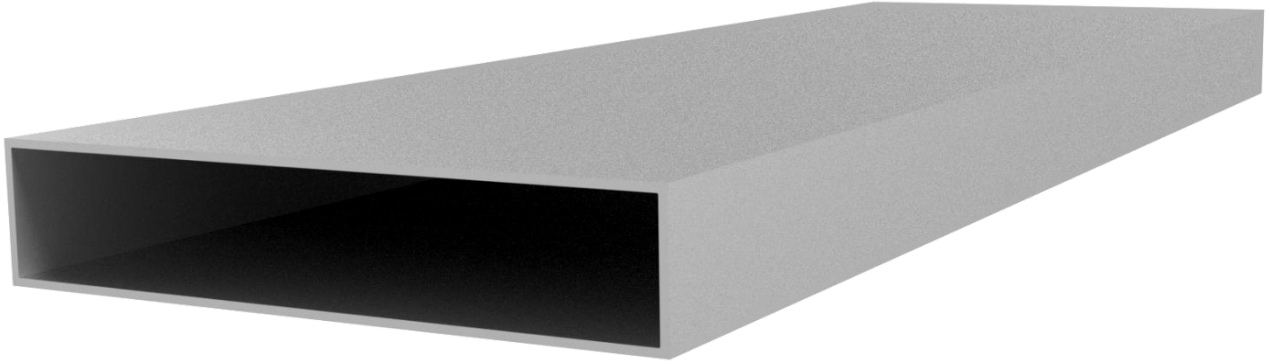


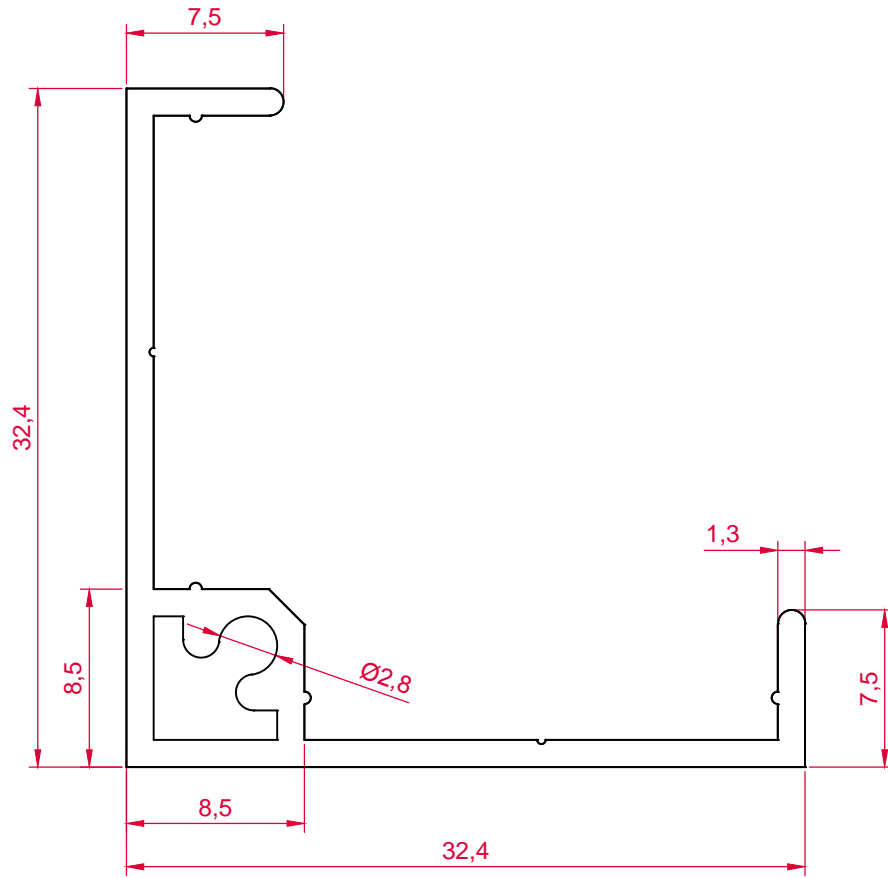
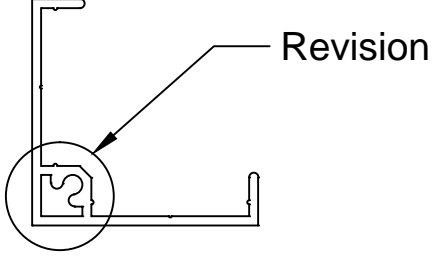








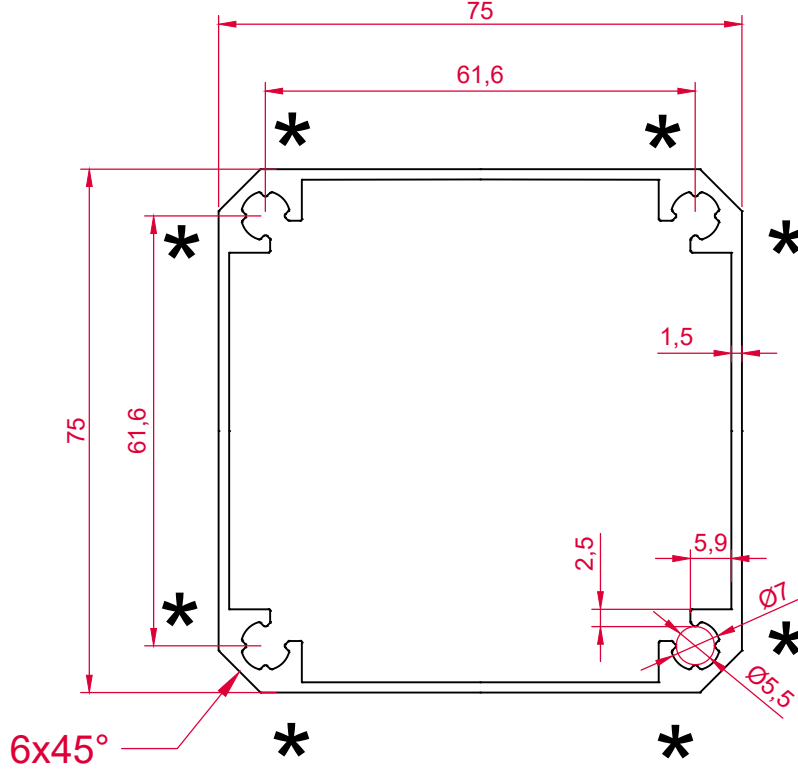


ONEMLI  
NOT :

BU DİZAYN MÜSTERİ TARAFINDAN TEKLİF EDİLMİŞTİR.MÜŞTERİNİN BU DİZAYNI KULLANMASI VEYA ADAPTE ETMESİ HALİNDE DOĞABİLECEK HERHANGİ BİR PATENT HAKKI VEYA BENZERİ PROBLEMLER "ABB METALALUMİNYUM SAN. VE TİC. LTD.ŞTİ." Nİ RÜCU EDİLEMEZ

HAZNE NO	ALASIM:		OLCEK: 3/1	SORTI ADEDİ:	
ALTLIK NO	KESİT ÇEVRESİ	154	Du Ø	ÇİZEN	ERDİ BİLGİ
BOLSTER NO	ALAN mm	121,8	PRES A	<input type="checkbox"/>	KONTROL
KALIP CİNSİ	AGIRLIK (kg/m)	0,330	PRES B	<input type="checkbox"/>	ONAY
KG	MTR	EKST. ORANI:	PRES C	<input type="checkbox"/>	MUSTERİ ONAY:
<input checked="" type="checkbox"/>	<input type="checkbox"/>			<input type="checkbox"/>	
		TS EN 12020-2			

LÜTFEN GÖRÜNÜR YÜZEY BELİRTİNİZ.BELİRTİLMEDİĞİ SÜRECE  
PROFİLİN GÖRÜNÜR YÜZEYİ YOK KABUL EDİLECEKTİR.



\* = Yapısal iz oluşabilir.

Görünen yüzeylerde iz oluşabilir.

Belirtilmeyen tüm köşe radüsleri 0,3mm'mir.

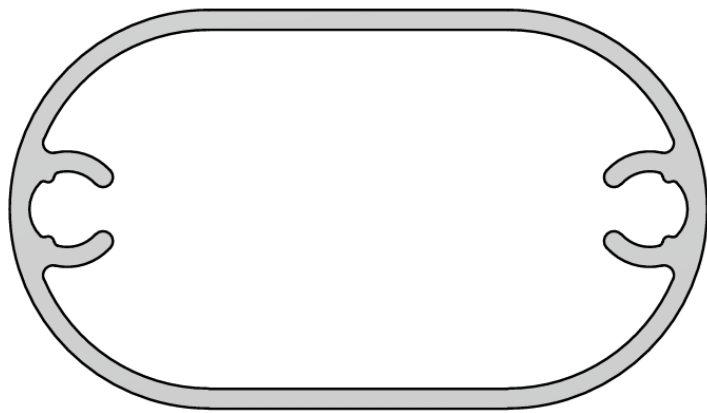
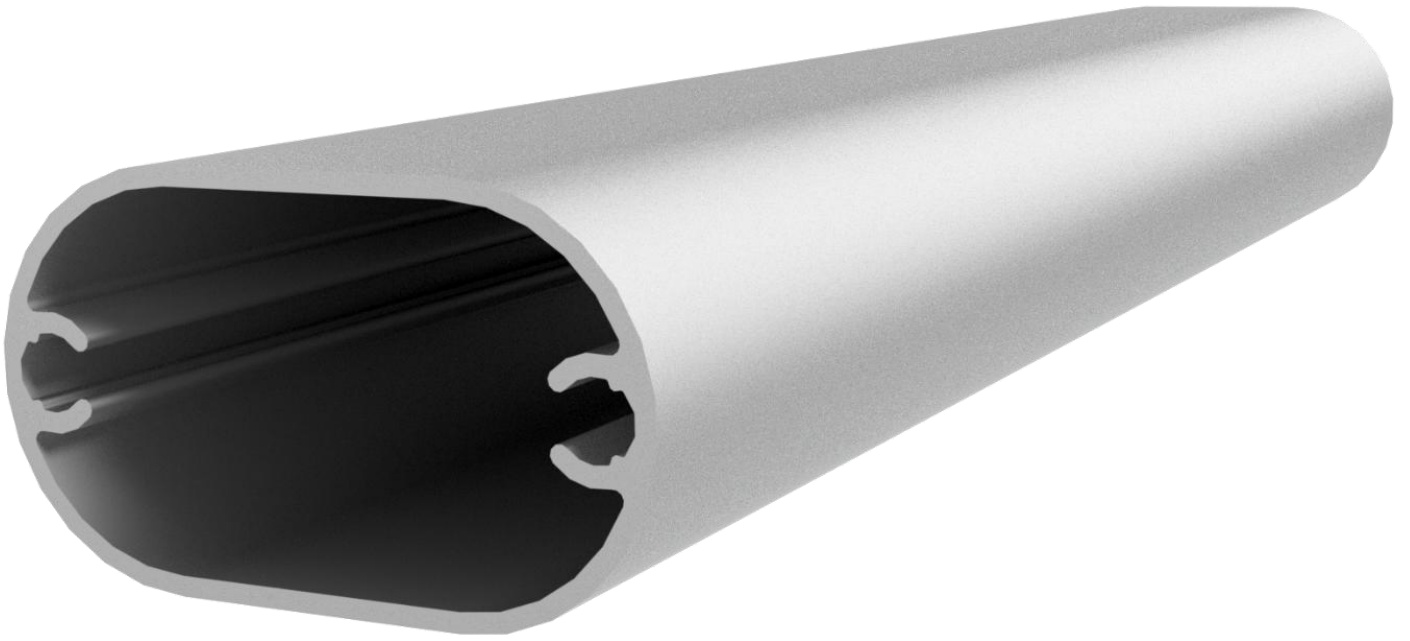
ONEMLI  
NOT :

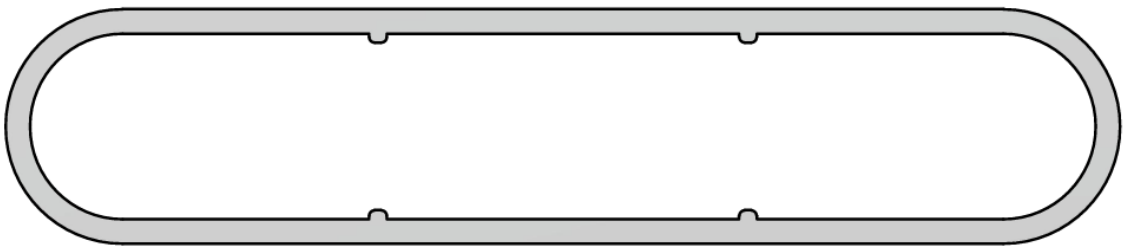
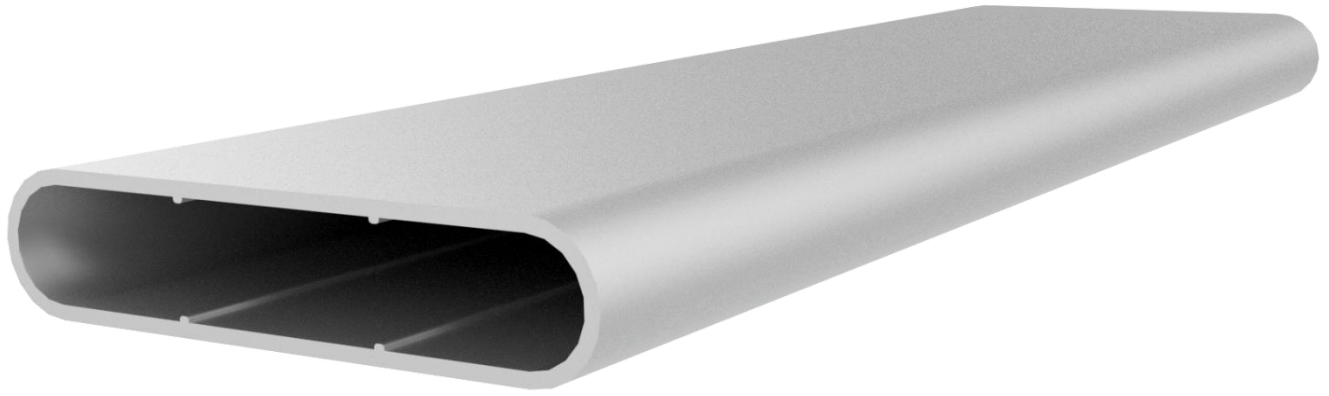
BU DİZAYN MÜSTERİ TARAFINDAN TEKLİF EDİLMİŞTİR.MÜŞTERİNİN BU DİZAYNI KULLANMASI VEYA ADAPTE ETMESİ  
HALİNDE DOĞABİLECEK HERHANGİ BİR PATENT HAKKI VEYA BENZERİ PROBLEMLER "ABB METALALUMİNYUM SAN.  
VE TİC. LTD.ŞTİ." Nİ RÜCU EDİLEMEZ

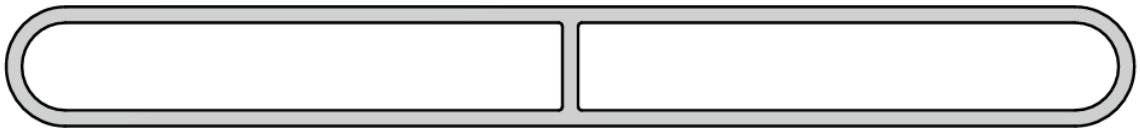
Ölçek	1/1	Tolerans	TS EN 755-9
Çevre	285 mm	Eks. Oranı	21 5"
Alan	600 mm <sup>2</sup>	Eks. Oranı	30 6"
Ağırlık	1.626 kg/m	Figür	1

PRES 5"	<input type="checkbox"/>
PRES 6"	<input type="checkbox"/>
DIĞER	<input type="checkbox"/>
ÇİZEN	
KONTROL	
ONAY	ERDİ BİLGİ

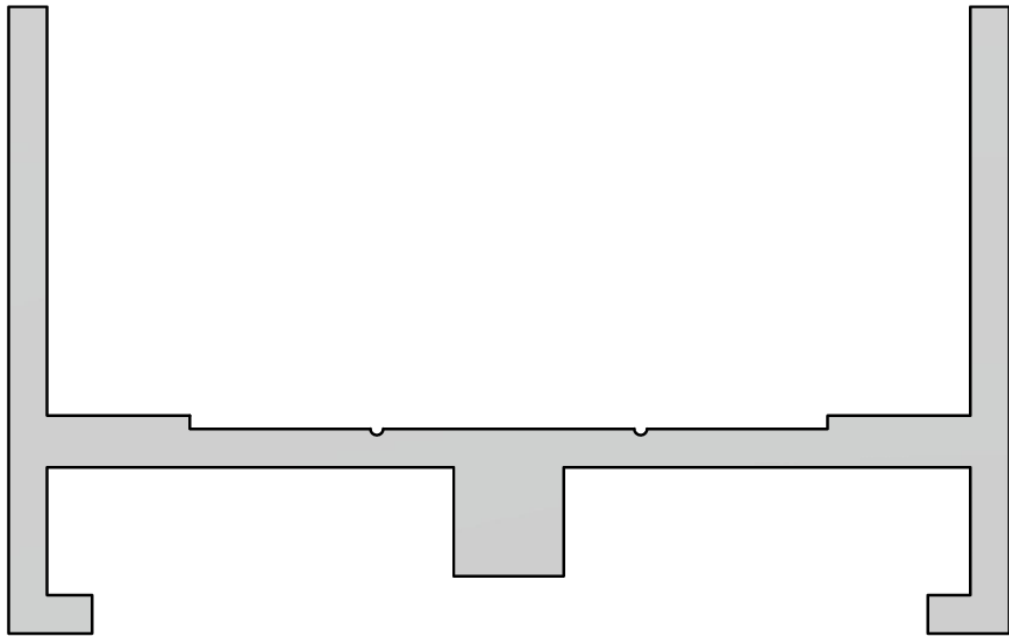
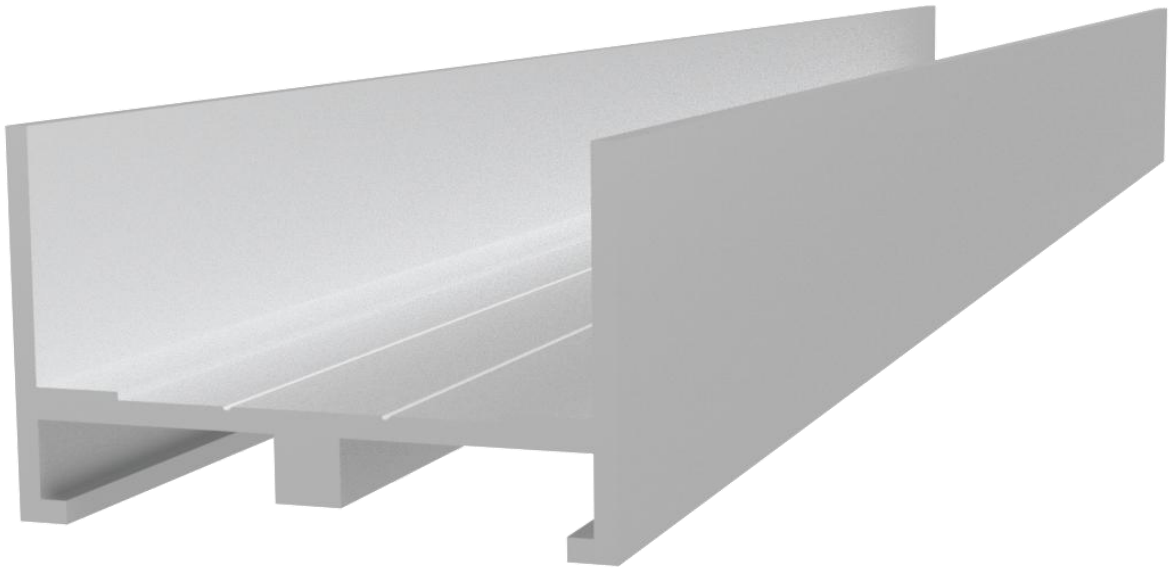
MUSTERİ ONAY:



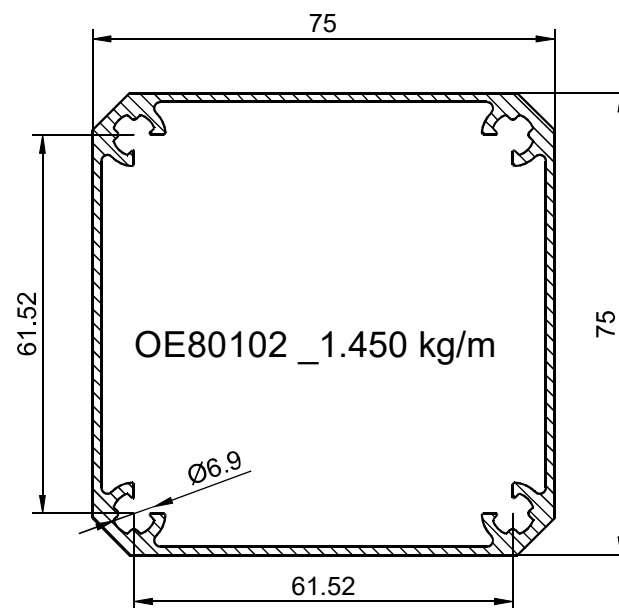
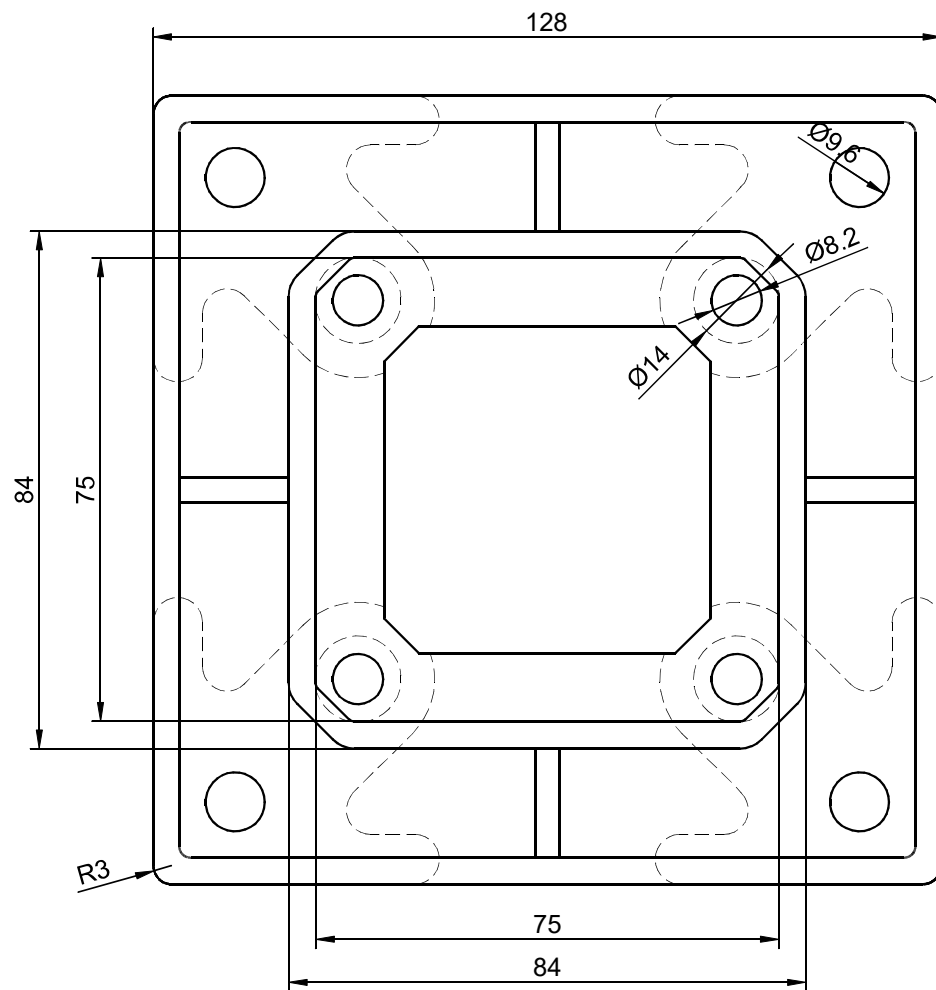
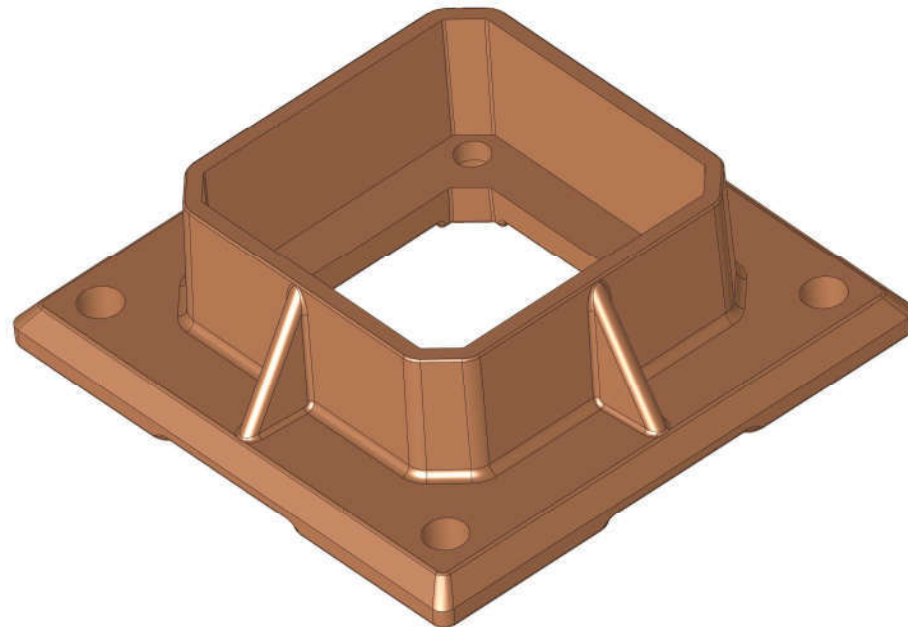
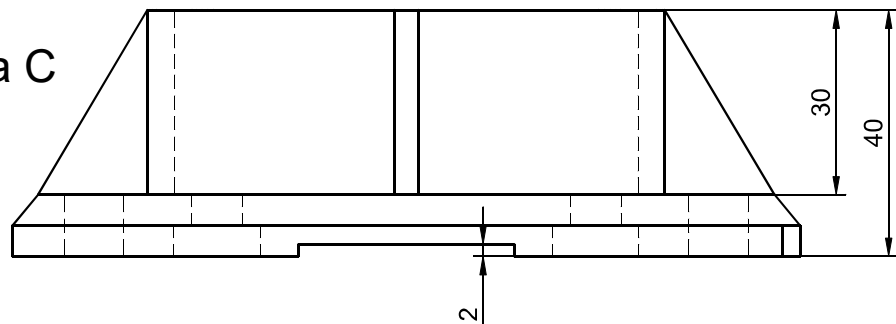








75 x 75 Stopa C

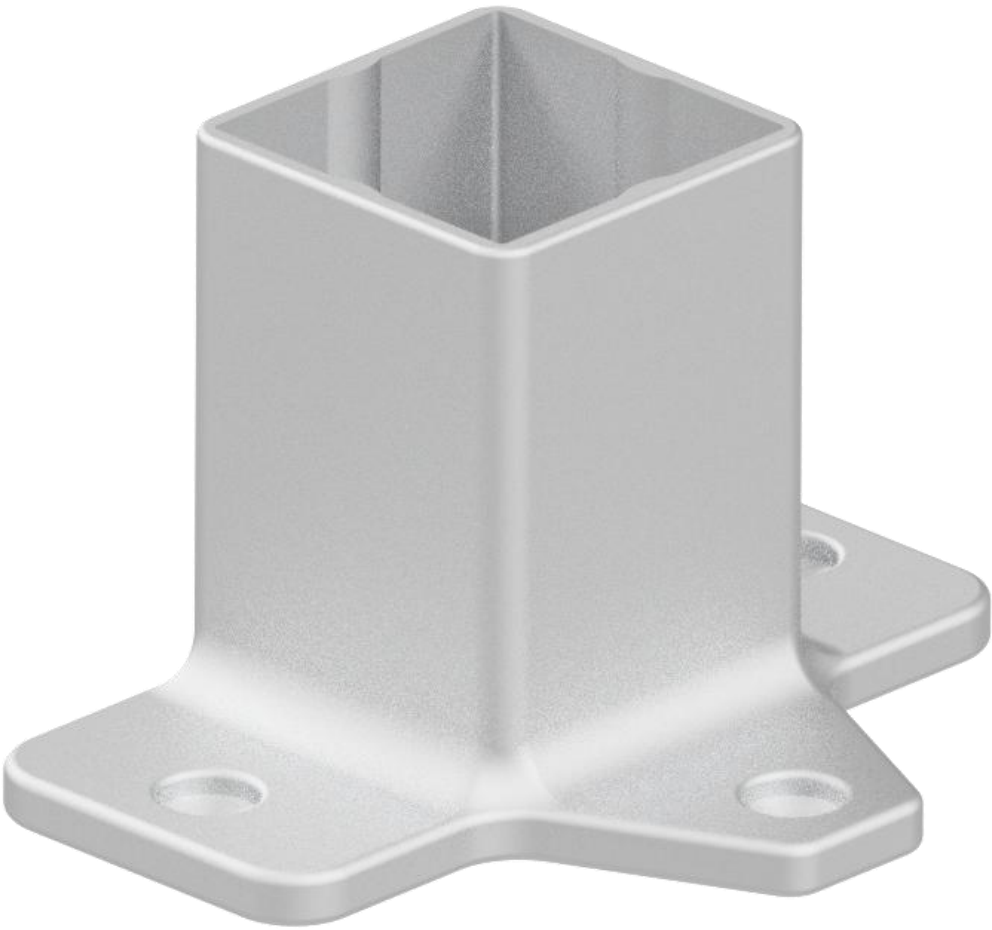


Material: EN AC 46000  
(ALSi9Cu3Fe)

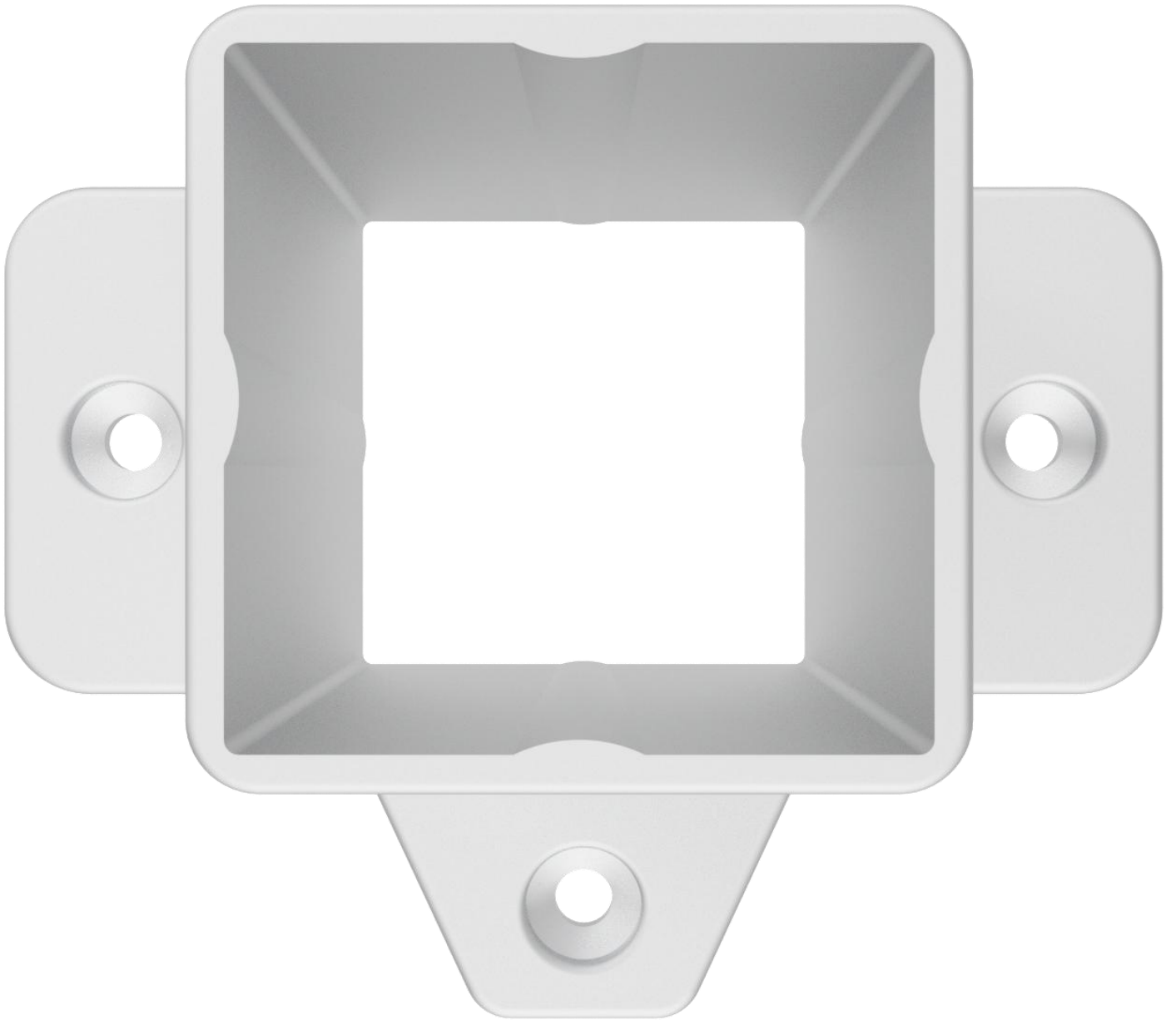
75 x 75 profile

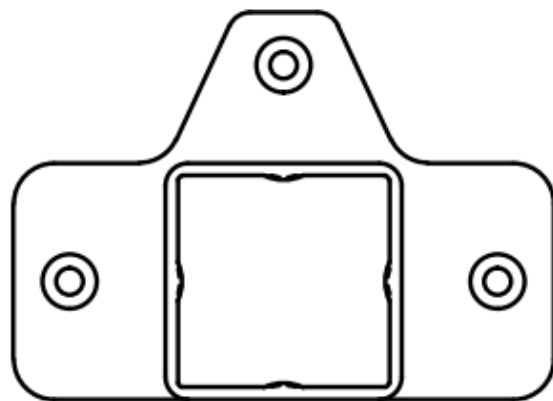
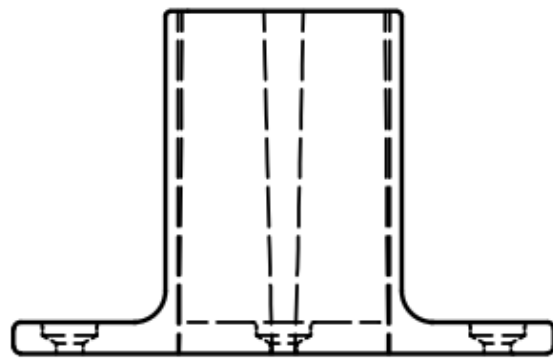
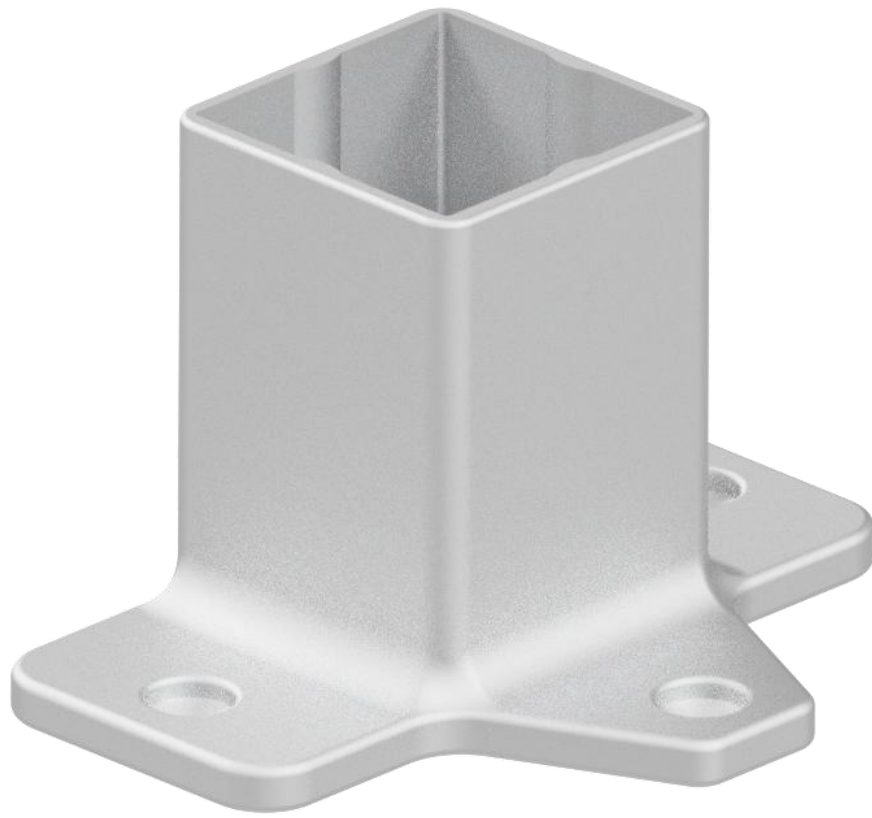




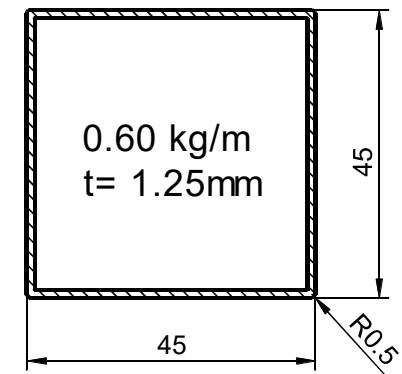
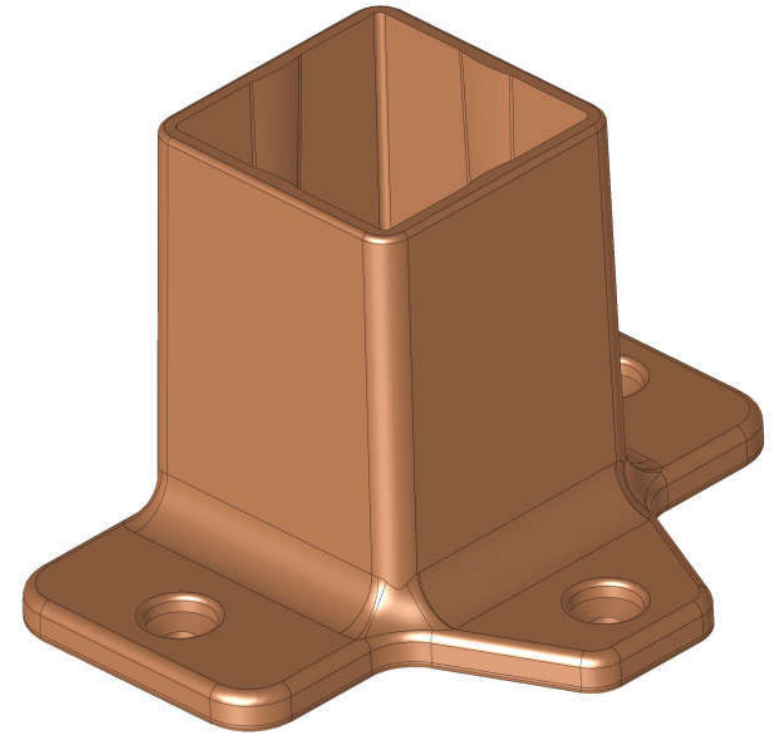
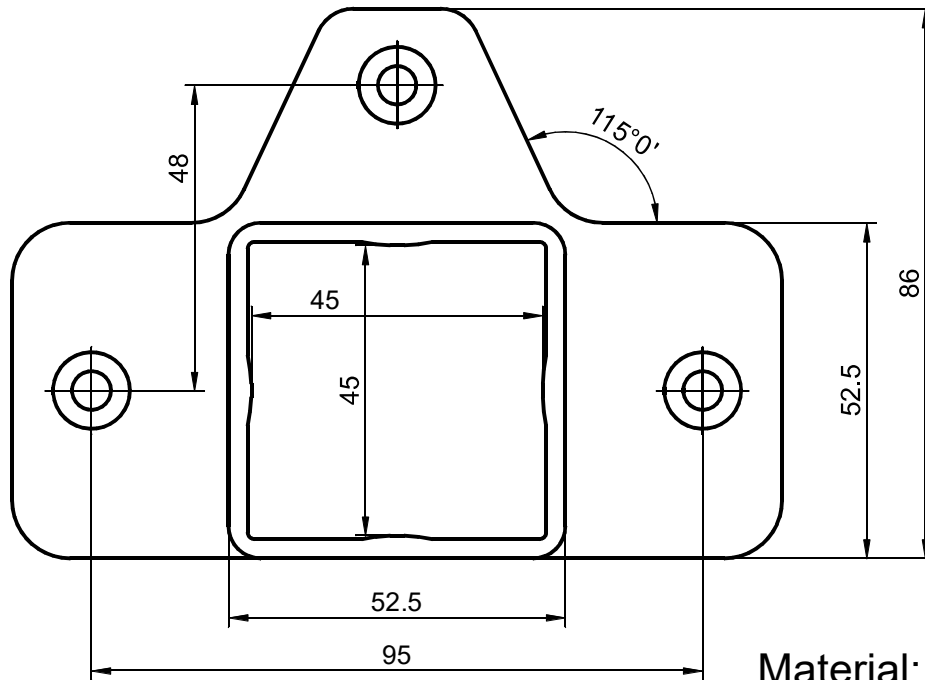
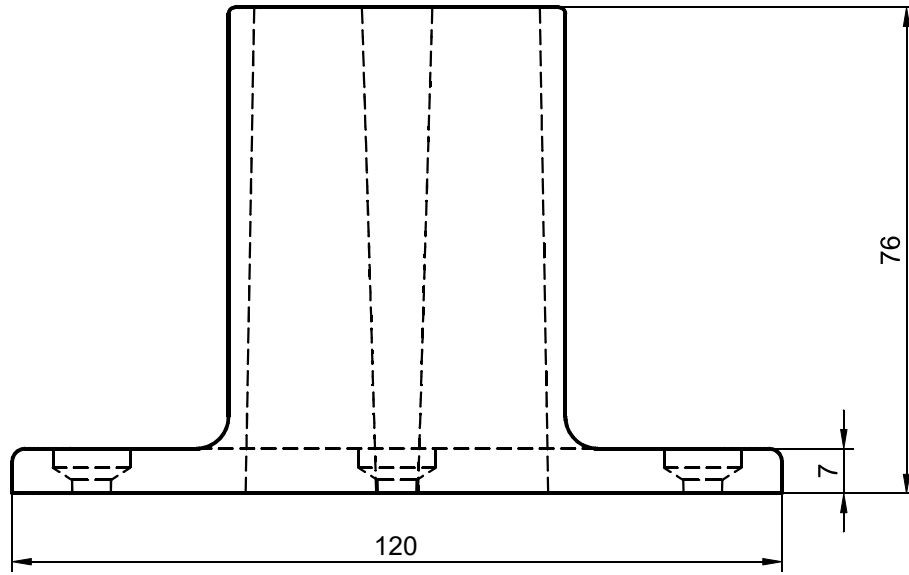




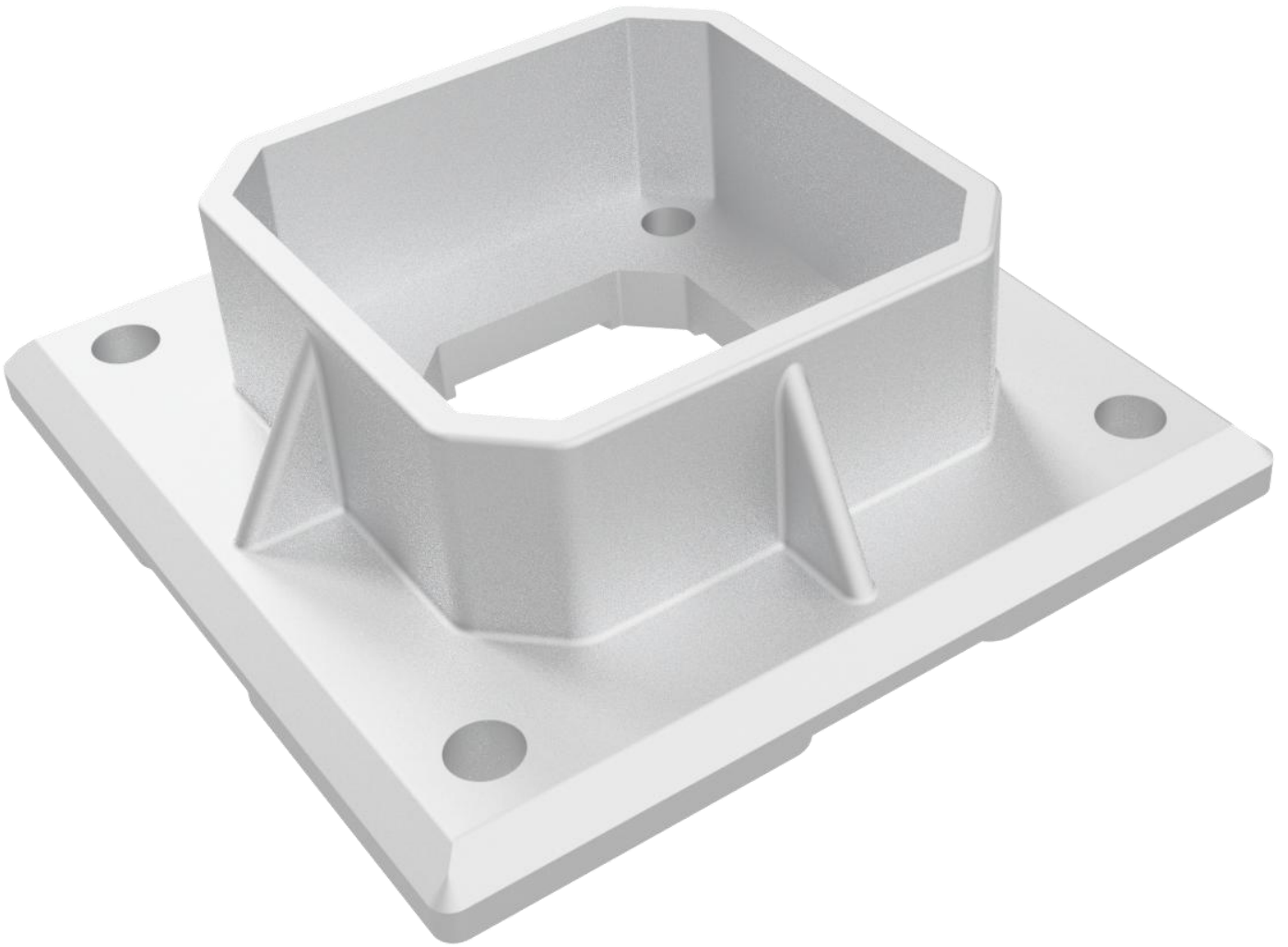


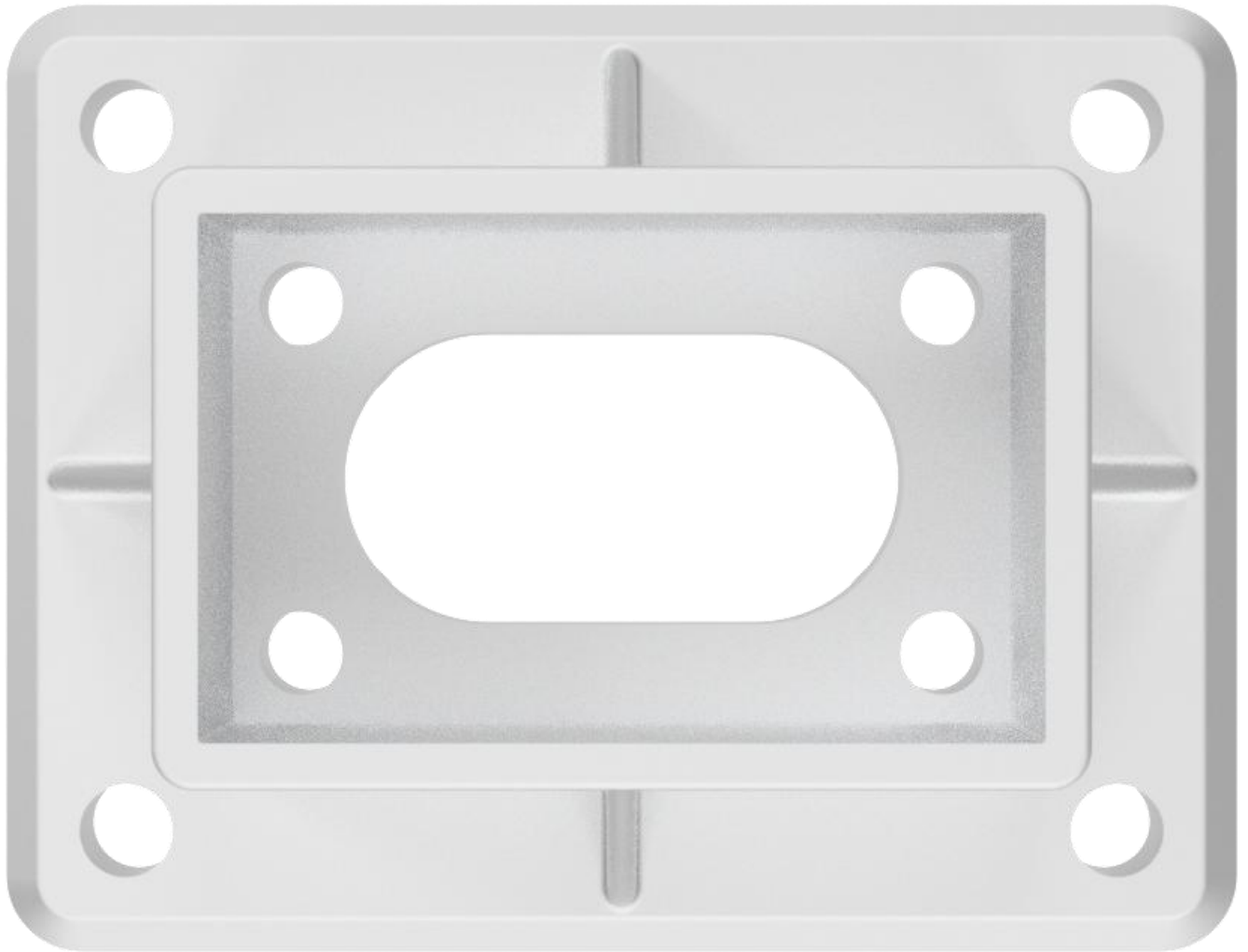


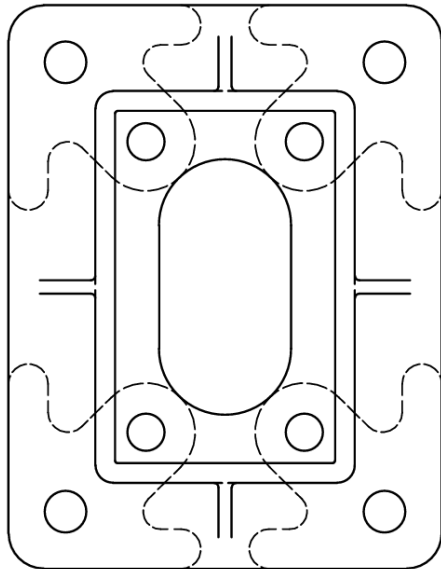
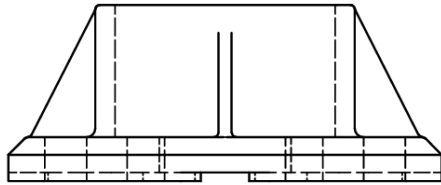
# 45 x 45 Stopa D



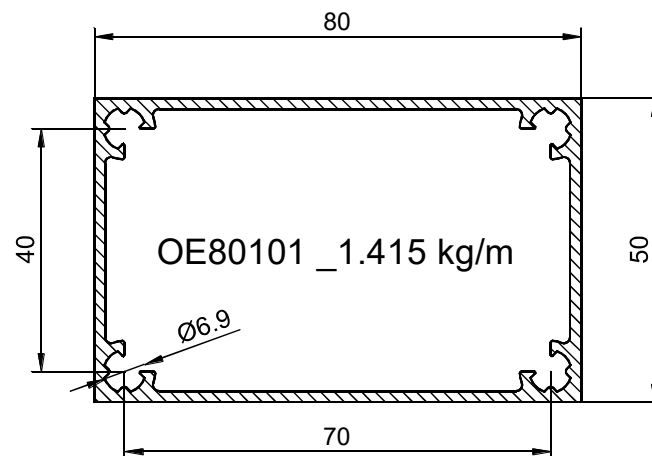
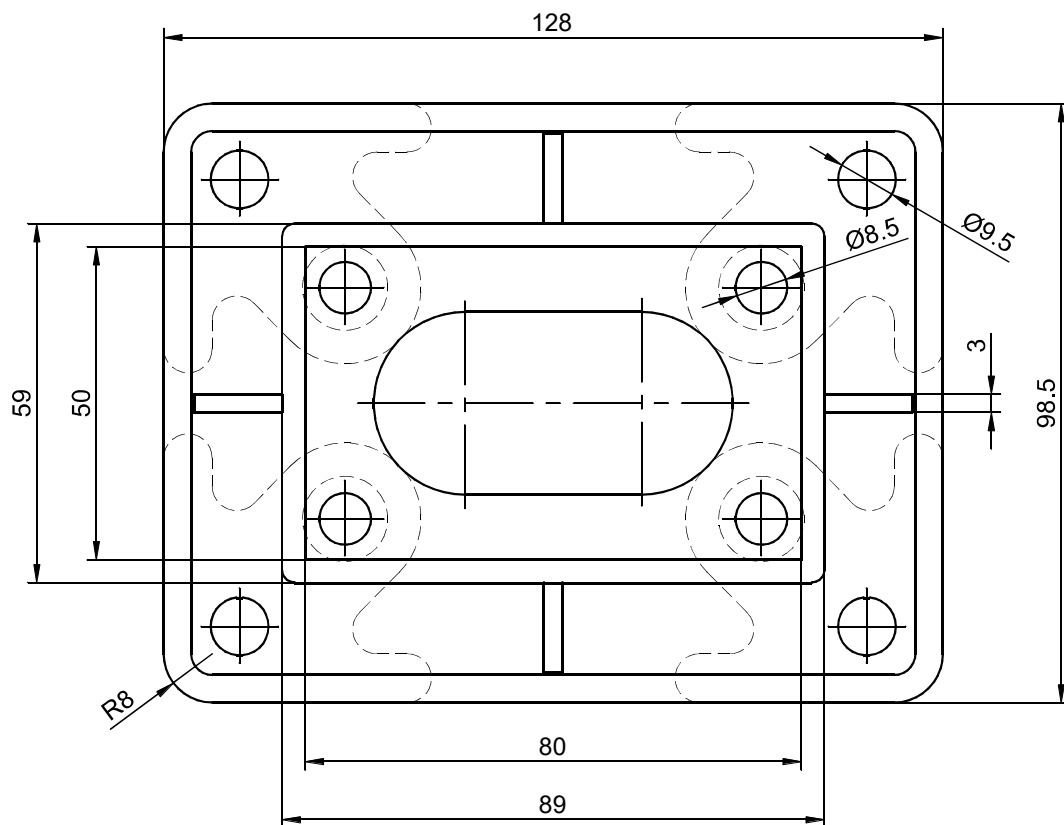
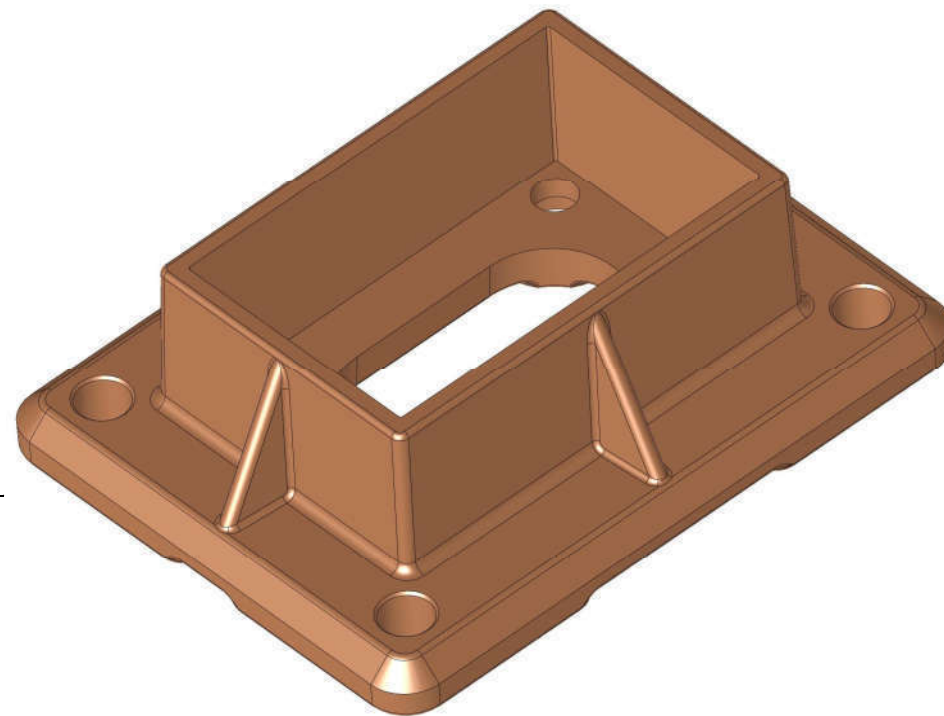
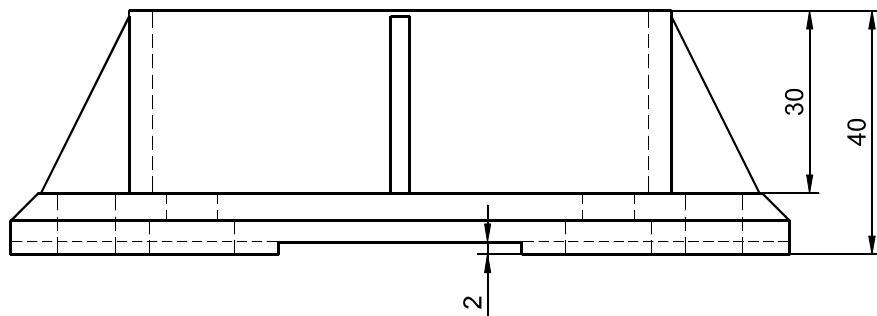
Material: EN AC 46000 45 x 45 profile  
(ALSi9Cu3Fe)







# 80 x 50 Stopa C

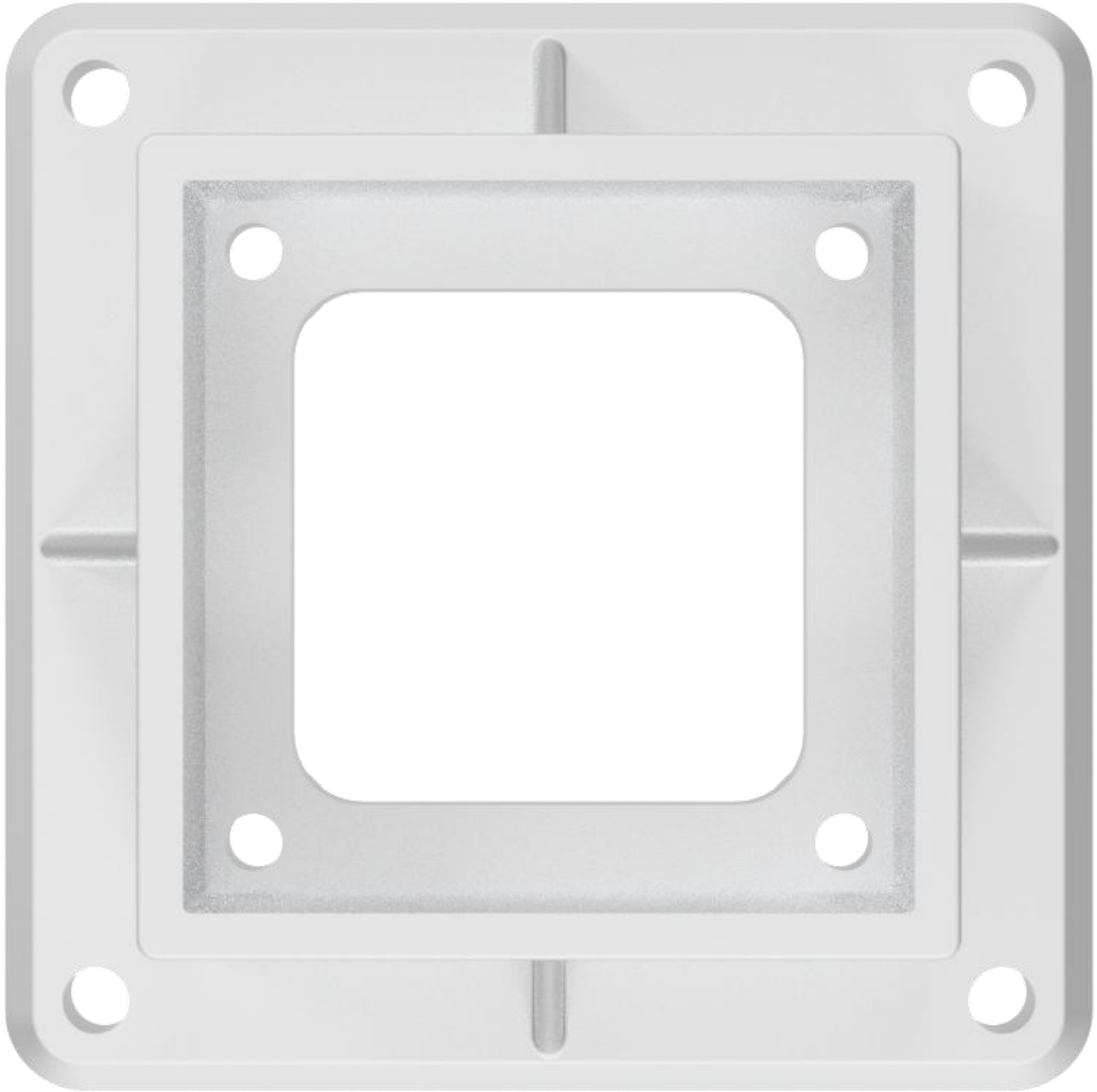


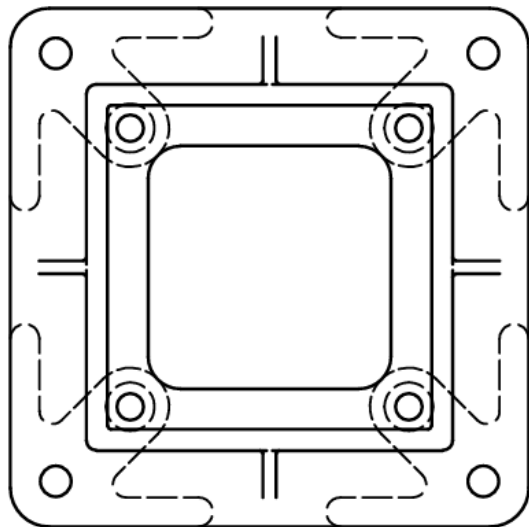
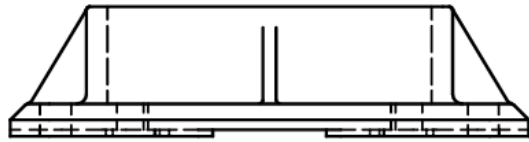
Material: EN AC 46000  
(ALSi9Cu3Fe)

80 x 50 profile

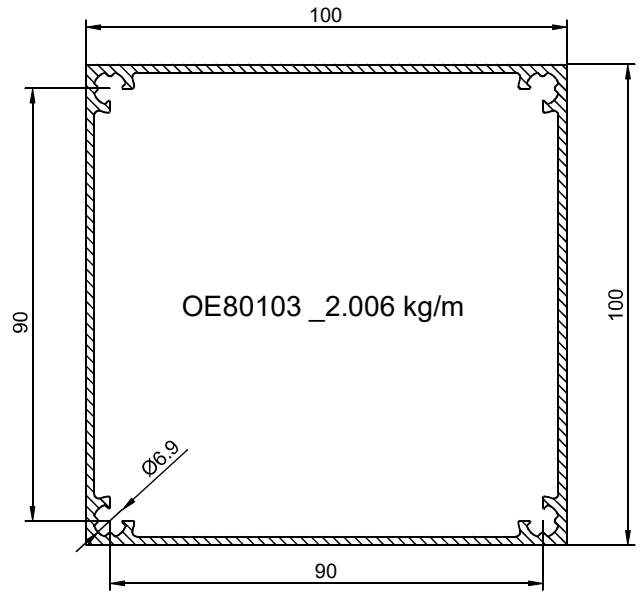
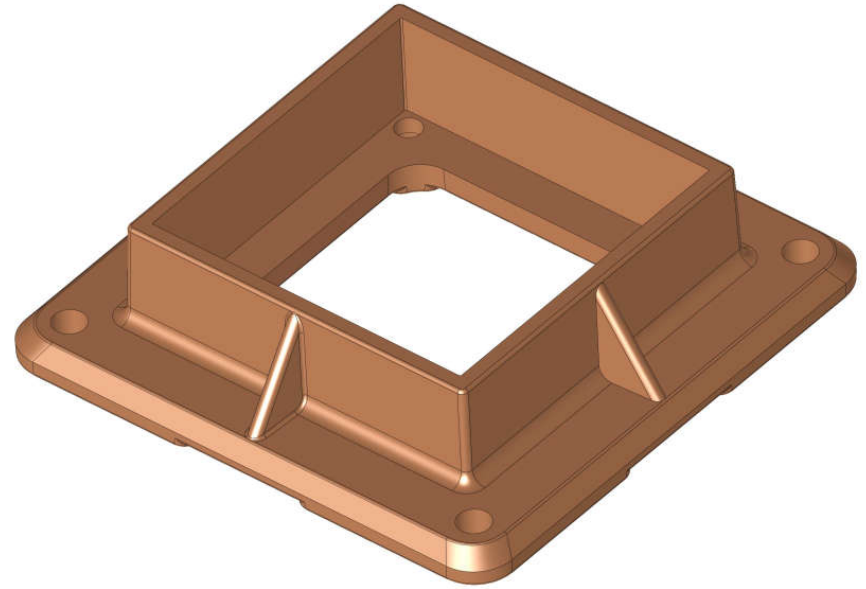
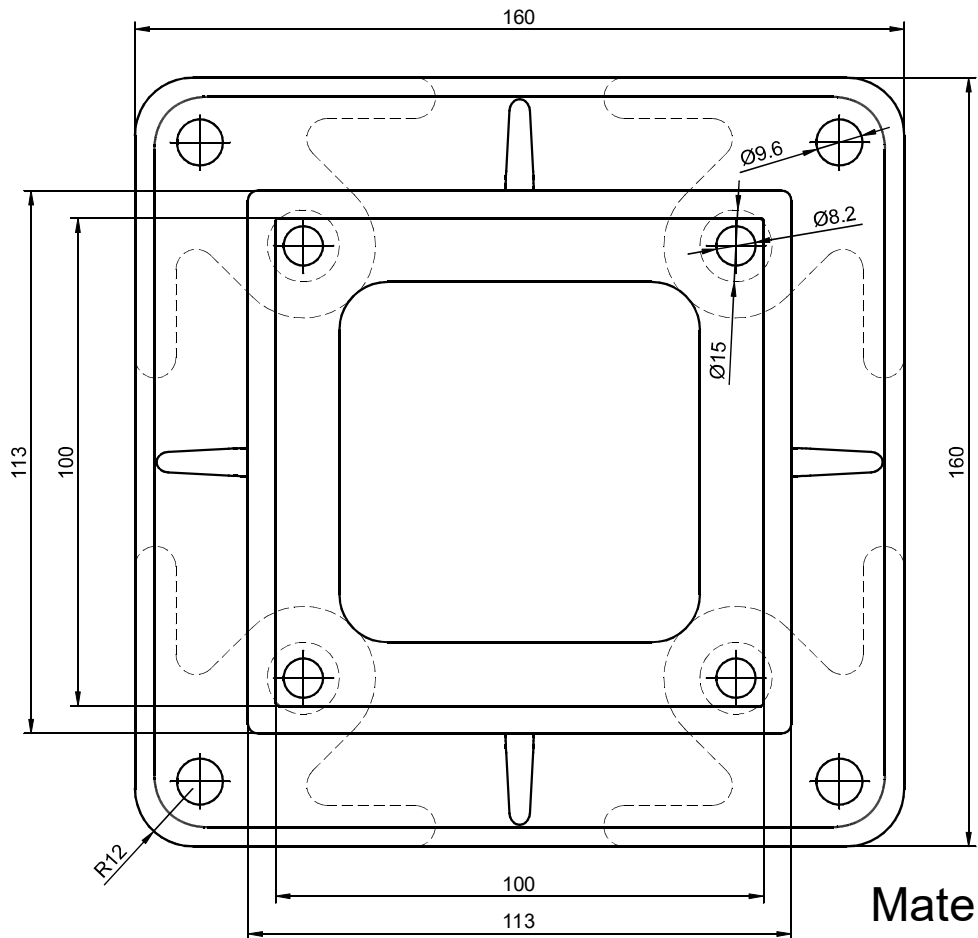
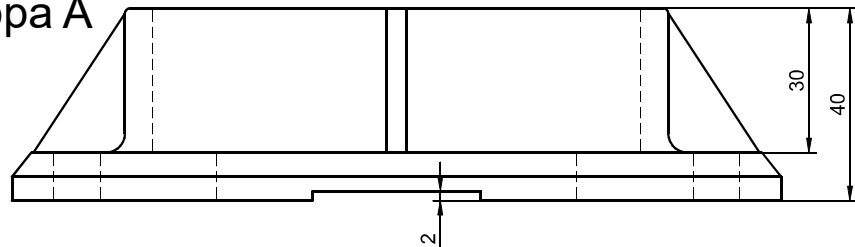








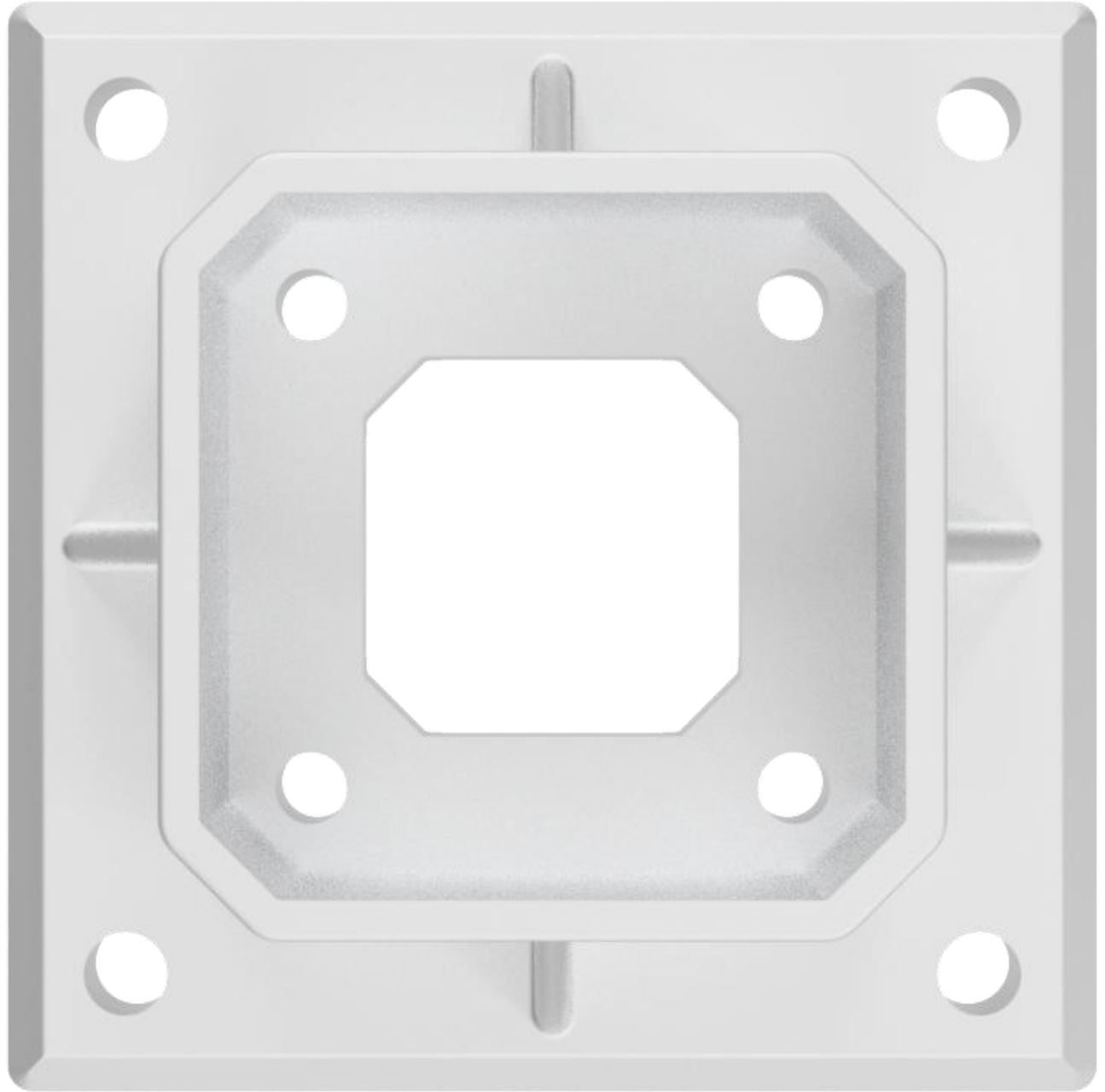
# 100 x 100 Stopa A

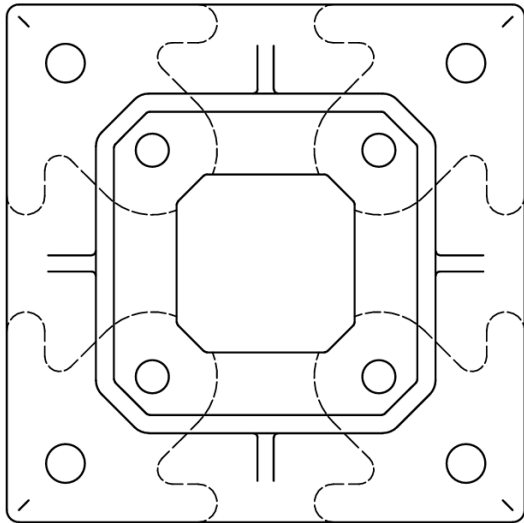
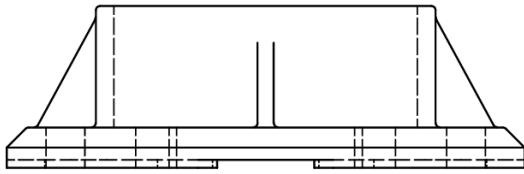
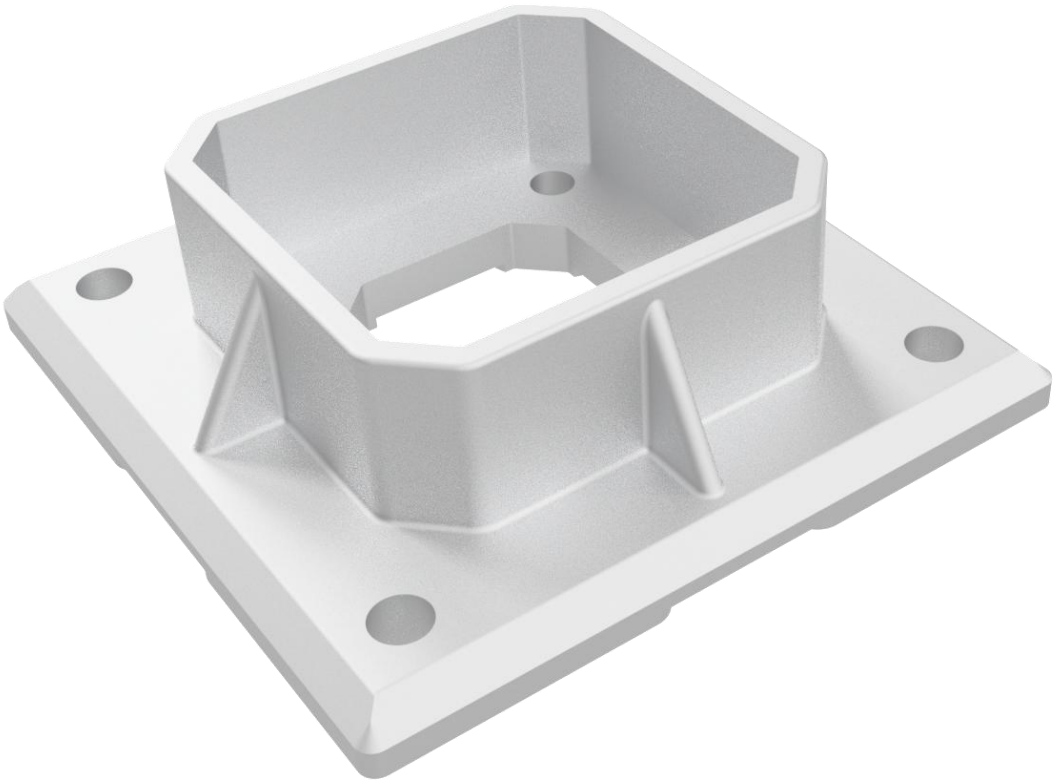


Material: EN AC 46000  
(ALSi9Cu3Fe)

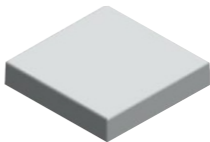
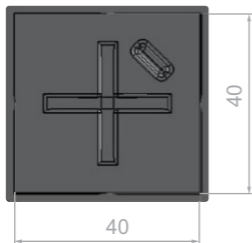
100 x 100 profile



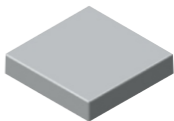
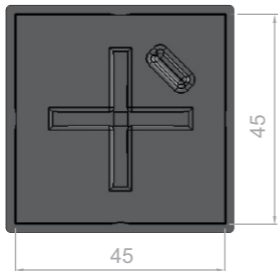




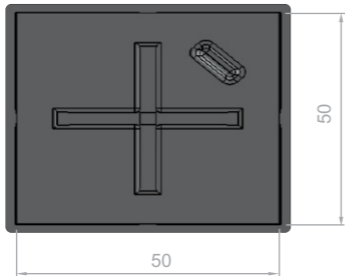
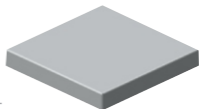
# ALU KAPA 40x40 - RAVNA



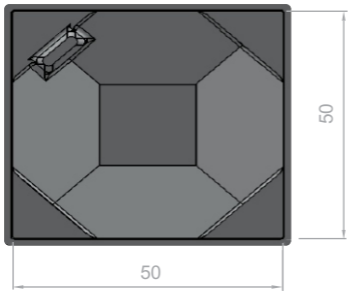
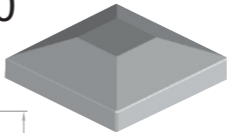
# ALU KAPA 45x45 - RAVNA



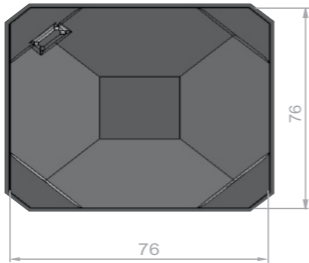
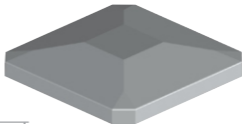
# ALU KAPA 50x50 - RAVNA



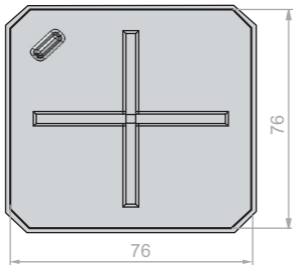
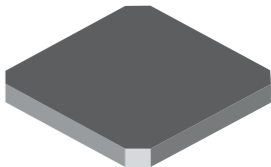
# ALU KAPA 50x50



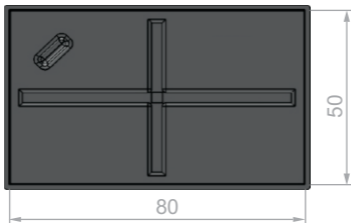
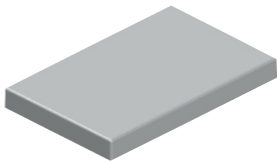
# ALU KAPA 75x75



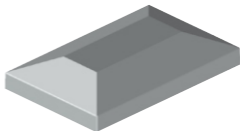
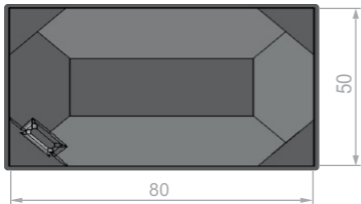
# ALU KAPA 76x76 - RAVNA



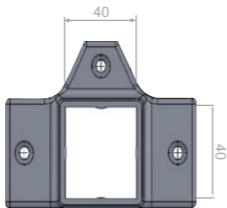
# ALU KAPA 80x50 - RAVNA



# ALU KAPA 80x50



# Stopa 40×40 - trokraka



# Stopa 50×50

